

**REMOVAL AND INSTALLATION**

1. Disconnect the negative battery cable from the battery.
2. Remove the one bolt retaining the flexible coupling to the input shaft.
3. Leave the ignition key in the On position, and raise the vehicle on a hoist.
4. Remove the two tie rod end retaining cotter pins and nuts. Separate the studs from the spindle arms, using the ball joint separator tool.
5. Support the steering gear, and remove the two nuts, insulator, washers, and bolts retaining the steering gear to the No. 2 crossmember. Lower the gear slightly to permit access to the pressure and return line fittings.
6. Disconnect the pressure and return lines from the steering gear valve housing. Plug the lines and parts in the valve housing to prevent entry of dirt.
7. Remove the steering gear assembly from the vehicle.

**To install:**

8. Support and position the steering gear, so that the pressure and return line fittings can be connected to the valve housing. Tighten the fittings to 15–20 ft. lbs. The design allows the hoses to swivel when tightened properly. do not attempt to eliminate looseness by overtightening, since this can cause damage to the fittings.

**NOTE:** The rubber insulators must be pushed completely inside the gear housing before the installation of the gear housing on the No. 2 crossmember.

9. No gap is allowed between the insulator and the face of the gear boss. A rubber lubricant should be used to facilitate proper installation

of the insulators in the gear housing. Insert the input shaft into the flexible coupling, and position the steering gear to the No. 2 crossmember. Install the two bolts, insulator washers, and nuts. Tighten the two nuts to 80–100 ft. lbs.

10. Connect the tie rod ends to the spindle arms, and install the two retaining nuts. Tighten the nuts to 35–45 ft. lbs., then, after tightening to specification, tighten the nuts to their nearest cotter pin castellation, and install two new cotter pins.

11. Lower the vehicle, and install the one bolt retaining the flexible coupling to the input shaft. Tighten the bolt to 18–23 ft. lbs.

12. Turn the ignition key to the Off position.

13. Connect the negative battery cable to the battery.

14. Remove the coil wire.

15. Fill the power steering pump reservoir.

16. Engage the starter, and cycle the steering wheel to distribute the fluid. Check the fluid level and add as required.

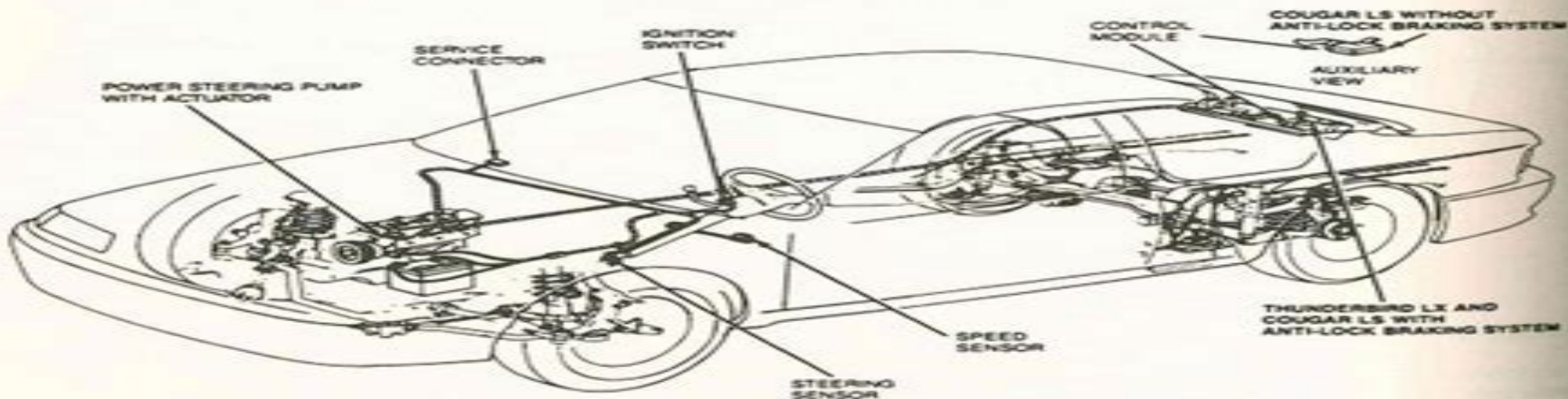
17. Install the coil wire, start the engine, and cycle the steering wheel. Check for fluid leaks.

18. If the tie rod ends were loosened, check the wheel alignment.

**Power Steering Pump****REMOVAL AND INSTALLATION**

**NOTE:** On supercharged engines the inter-cooler must be removed to gain access to the power steering pump.

1. Drain the fluid from the pump reservoir by disconnecting the fluid return hose at the



1989–92 variable assist steering (EVO)

# Ford Mustang Oem Parts User Manual Catalog

**Michael Rajnik**



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