



Fig. 4-2. Checking belt tension with GT-1138

- f. Finish tightening by tightening alternate link in 5 ft-lbs (7 N·m) increments to a final torque of 12 to 15 ft-lbs (16 to 20 N·m).
- g. Check belt tension.

Final belt tension was not obtained by adjustment alone. The water pump body was pulled straight by snugging the capscrews in the order described, thus increasing belt tension to final value.

Table 4-1: Belt Tension (Pounds)

Belt Width Inches	Belt Gauge No.	* New Belt Tension ± 10	** Belt Tension After Run-in ± 10
<b>Standard "V" Belt</b>			
1/2	GT-1274	140	100
11/16	GT-1138	140	100
3/4	GT-1138	140	100
7/8	GT-1138	140	100
Poly-V			
6 Rib	GT-1293	150	130
<b>NT-855 (Water pump with idler)</b>			
15/32	GT-1274	130	80

\* New belts must be retensioned to values listed under "New Belt Tension".

\*\* Used belts should be retensioned to values listed under "Belt tension after run-in".

#### Inline Engine Water Pump Belts (With Idler)

1. Loosen locknut securing idler pulley to bracket or water pump, Fig. 4-3.

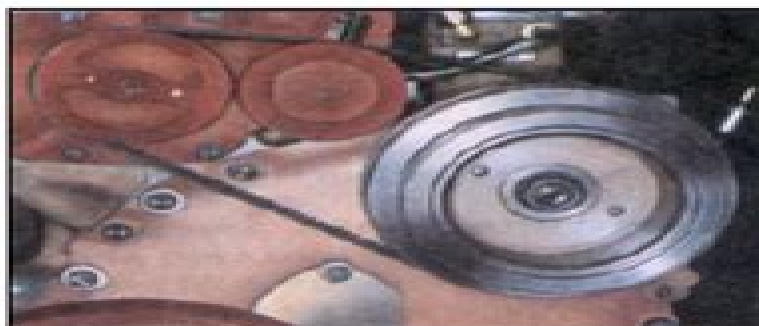


Fig. 4-3. Water pump — with idler on N series



Fig. 4-4. Water pump with idler 28 IL series

2. Tighten water pump idler pulley bolt till sufficient tension is obtained. Retighten locknut securing idler pulley to idler bracket to 45 to 55 ft. lbs.
3. Check belt tension as per Table 4-1.

**Note :** Self tensioning idler if present on V-1710 belt driven water pumps requires no adjustment or belt tension check.

#### Fan Drive Belts

1. Loosen large locking nut using ratchet spanner 3244252 on fan hub shaft or capscrews securing fan hub shaft to mounting bracket. The fan hub will fall out of line when this is done.
2. Turn the adjusting screw to increase belt tension.

# Engine Repair Manual Nt855

**Minjie Lin**



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