

See Illustration 1 If the cover is stuck, do not work between the cover and dashboard housing using a screwdriver. Firmly press the cover sideways to free it. Remove the panel. If it shows signs of damage or distortion it must be replaced.

Refitting

6 Check for refitting: examine the inside of the cover for a build-up of oil sludge or any other contamination, and if necessary clean the cover with care with a water based solvent. Examine the condition of the transverse ventilation filter inside the dashboard cover and clean or as described for the inside of the cover. If sludge is evident it should be removed. The filter can be removed from the cover, after removing the securing bolts. Dry the cover thoroughly before refitting.

7 Reinsert the cover in place and fully seat the panel. If the cover shows that it will fit the cover to the dashboard housing, allowing the panel screws to be inserted (see **Illustration 2**).

8 Tighten the retaining bolts, ensuring all relevant specifications are correctly performed, and tighten them to the specified torque setting in a diagonal sequence.

9 Reconnect the location hoses correctly to the dashboard cover and exit the car when work is complete.

5 Crankshaft pulley - removal and refitting

Note: A new pulley retaining bolt will be required on refitting.

Removal

1 Firmly secure the handbrake, then park on the level of the car and ensure it is secure on its stands (see **Working on vehicle support**). Remove the right-hand headlight.

2 Remove the battery (described as described in Chapter 1). Then to remove, mark the direction of rotation on the belt to ensure the belt is refitted the same way round.

3 Remove the crankshaft pulley retaining bolt. To prevent crankshaft rotation on manual transmission models, have an assistant secure



4.2 Removing the crankshaft pulley retaining bolt

top gear and apply the parking brake. The automatic transmission models prevent rotation by removing one of the output shafts. Remove the retaining bolts, and holding the driveplate in the transmission housing using a hold bar, remove the pulley bolts. If the engine is removed from the vehicle it will be necessary to use the transmission support (see Chapter 10).

4 Unscrew the retaining bolt and washer and remove the crankshaft pulley from the rear of the crankshaft, taking care not to damage the crankshaft cover.

Refitting

5 Refit the crankshaft pulley, aligning the pulley cut-out with the raised notch on the timing belt sprocket, then fit the washer and new retaining bolt (see **Illustration 5**).

6 Tighten the crankshaft pulley retaining bolt to the specified torque. Ensure refitting from angle to angle. Tighten in a clockwise direction. Then, with the belt through the specified Stage 2 angle, it is recommended that an angle measuring gauge is used during the final stages of the tightening to ensure accurate **See Illustration 6**. If a gauge is not available, use white spirit to make alignment marks between the belt teeth and pulley prior to tightening. The marks can then be used to check that the belt has been tensioned through the correct angle.

7 If necessary, remove the hold bar securing the driveplate in the transmission housing



4.3 Ensure the pulley is correctly located in the crankshaft cover recess (arrowed)

then the timing driveplate as described in Chapter 1 using the hold bar prior to removal to ensure the belt is fitted the correct way round.

8 Refit the headlight then lower the car to the ground and tighten the other bolts to the specified torque.

6 Timing belt covers - removal and refitting

Upper cover

Removal

1 Remove the oil cooler housing as described in Chapter 10.

2 Undo the retaining bolts then undo the timing belt upper cover and remove it from the engine (see **Illustration 7**).

Refitting

3 Refitting is the reverse of removal. Tighten the cover retaining bolts to the specified torque.

Lower cover

Removal

4 Remove the crankshaft pulley (see Section 5).

5 With reference to Chapter 10, remove the alternator (alternator bracket removed).

6 Remove the upper cover (see paragraphs 1 and 2) then undo the retaining screws and



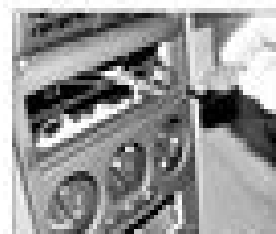
5.1 Refit the crankshaft pulley aligning the cut-out with the raised notch on the crankshaft sprocket (arrowed)



5.2 Fit the new retaining bolt and tighten it to the specified torque



6.2 Timing belt upper cover retaining bolts (arrowed)



11.1 Removing the heater controls from the rear of the dashboard panel

then from the sunroof panel. If necessary, undo the screws and remove the multi-function display unit from the panel (see **Illustration 8**).

7 Remove the light switch located on the



11.2 ... undo the heater retaining screws using a screwdriver from the panel ...



11.3 ... undo the lower screws ...

inner's side of the face, with reference to Chapter 11, Section 4, then undo the screws and remove the side and end-panel surround from the face. The screws are removed by pressing down the end panel to allow the



11.4 ... and disconnect the wiring from the multi-info display unit



11.5 ... remove the sunroof panel from the face clips ...

screws can rotate through the grille. This can be lifted, across the screen through the end grille for removal. Then release the side clip and turn the unit before refitting (see **Illustration 9**). Withdraw the vent from the face and remove the screws.

8 Disconnect the wiring so that the light sensor surround and remove surround (see **Illustration 10**).

9 Remove the glovebox as described in Section 10.

10 Press back the passenger vent panel to stop, with the vent securing screws are visible through the grille. Undo the screws, then undo the lower mounting bolt and withdraw the vent from the face (see **Illustration 11**).

11 Reach through the glovebox location and disconnect the wiring from the passenger vent. This can now be removed from the car.



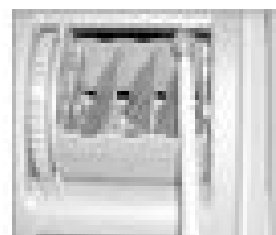
11.6 ... undo the lower screws ...



11.7 ... and upper screws, to remove the screen surround



11.8 ... tighten the vent panel to stop ...



11.9 ... undo the clip ...



11.10 ... undo the clip ...



11.11 ... and withdraw the screen from the surround

Mk 4 Astra Workshop Manual

Judd E. Hollander



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