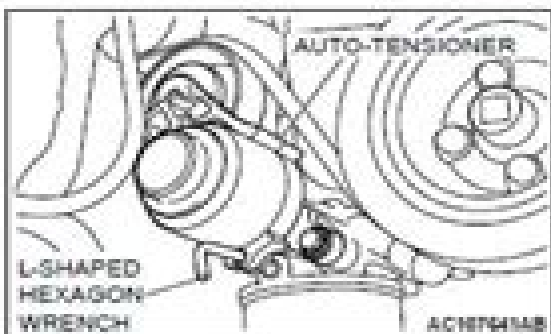




To reuse the drive belt, draw an arrow indicating the rotating direction (to the right) on the back of the belt using chalk, etc.

2. Align hole A with hole B, insert an L-shaped hexagon wrench, etc. to fix and then remove the drive belt.

<<C>> A/C COMPRESSOR REMOVAL

Take care not to spill any compressor oil when removing the compressor.

INSTALLATION SERVICE POINT

>>A<< A/C COMPRESSOR INSTALLATION

If a new compressor is installed, first adjust the amount of oil according to the procedures described below, and then install the compressor.

1. Measure the amount [$X \text{ cm}^3$ ($X \text{ floz}$)] of oil within the removed compressor.
2. Drain (from the new compressor) the amount [$Y \text{ cm}^3$ ($Y \text{ floz}$)] of oil calculated according to the following formula, and then install the new compressor.

New compressor oil amount = 130 cm^3 (4.7 floz)

$$130 \text{ cm}^3 - X \text{ cm}^3 = Y \text{ cm}^3 \quad (4.7 \text{ floz} - X \text{ floz} = Y \text{ floz})$$

NOTE: $Y \text{ cm}^3$ ($Y \text{ floz}$) indicates the amount of oil in the refrigerant line, the condenser, the evaporator, etc.

NOTE: When replacing the following parts at the same times as the compressor, subtract the rated oil amount of the each part from $Y \text{ cm}^3$ ($Y \text{ floz}$) and discharge from the new compressor.

Quantity:

- Evaporator: 60 cm^3 (2.0 floz)
- Condenser: 15 cm^3 (0.5 floz)
- Suction hose: 10 cm^3 (0.3 floz)
- Receiver: 10 cm^3 (0.3 floz)

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Chilton's Chrysler/Dodge/Plymouth Repair Manual, 1981-88 ,1989 These manuals provide comprehensive repair and maintenance information on all makes and model years as indicated for each manufacturer For consumers who stick to one make of car this series will provide multi vehicle information For retailers with limited shelf space this series provides model specific coverage in only five volumes **Refrigerant Tables And Charts Including Air Conditioning C P**

Kothandaraman, *Refrigerant Tables and Charts, Including Air Conditioning Data* C. P. Othandaraman,2011

Refrigeration & Psychrometric Charts R. K. Singal,2009-01-01 The present Tables and Charts of Important Properties of Refrigerants and also Psychrometrics have been compiled for the use of students of Mechanical Engineering specializing in Refrigeration and Air conditioning These detailed properties can be used by the students of polytechnics undergraduate and postgraduate engineering students and for A M I E and other competition examinations The tables are also useful for practising and research engineers All properties have been compiled together for each refrigerant for convenience of use Pref

Mitsubishi Lancer Automotive Repair Manual Larry Warren,Tim Imhoff,John Harold Haynes,1998 Series CB CC 1 3L 1 5L 1 6L 1 8L engines **Mobile Air Conditioning System Refrigerant Emission Charts for R-134a and R-1234yf** Interior Climate Control Steering Committee,Interior Climate Control Vehicle OEM Committee,2012 The System Emissions Chart contained herein is intended to serve as a means of estimating the annual refrigerant emission rate grams per year from new production A C systems equipped with specified component technologies It provides emission values for various component technologies that are currently available and can be expanded as new technologies are commercialized This document provides the information to develop an Excel file template System Emissions Chart for system emission analysis The chart includes automotive compressor technologies for conventional mobile air conditioning systems as well as those using semi hermetic compressors This standard can be considered a companion document to SAE J2763 Test Procedure for Determining Refrigerant Emissions from Mobile Air Conditioning Systems SAE J2727 estimates system emissions taking into account production assembly variation and accounts for components that are 100% helium leak tested prior to vehicle final assembly The results from SAE J2064 are used to better represent permeation emissions from different hose material and coupling configurations in this version SAE J2763 may be used to quantify emissions from properly assembled systems The revisions in this document provide more detailed component emission ratings for existing production manufacturing processes This update includes APPENDIX A Rationale for Modifying A C Hose Permeation from 2008 Default Values to Utilizing Actual SAE J2064 Permeation Appendix B includes Comparison of Correlation Factors for various refrigerant hose constructions This standard has had a comprehensive ongoing relationship of vehicle and laboratory SAE testing procedures that has resulted in correlation of MAC system refrigerant emissions used in this document *HFC-134a Mobile Air Conditioning System Refrigerant Emission Chart* Interior Climate Control Fluids Committee,2008 The original SAE J2727 Emission Chart provided

a rating system for comparing mobile A C systems and was not intended to define mobile A C system refrigerant emission It had been developed from industry experience of expected system refrigerant emission based upon currently available technologies The System Emissions Chart now contained in this revision is intended to serve as a means of estimating the annual refrigerant emissions rate grams per year from new production A C systems equipped with specified component technologies It provides emission values for various component technologies that are currently available and can be expanded as new technologies are commercialized This document provides the information to develop an Excel file template System Emissions Chart for system emission analysis The chart includes automotive compressor technologies for conventional mobile air conditioning systems as well as those using semi hermetic compressors This standard can be considered a companion document to SAE J2763 Test Procedure for Determining Refrigerant Emissions from Mobile Air Conditioning Systems SAE J2727 estimates system emissions taking into account production assembly variation SAE J2763 may be used to quantify emissions from properly assembled systems Industry standards did not exist for measuring or estimating refrigerant emissions from mobile air conditioning systems when the original version of SAE J2727 was created in 2005 This revision is based on laboratory measurements and field correlations and supersedes the original which provided a relative system emission rating based solely on component technology used in the system combined with expert input regarding relative emission rates of components ATMT Refrigerant Temperature Chart at Sea Level, 2012-09-07

Mobile Air Conditioning System Refrigerant Emission Charts for R-134a, R-1234yf, and R-152a Interior Climate Control Vehicle OEM Committee, 2020 The system emissions chart contained herein is intended to serve as a means of estimating the annual refrigerant emission rate grams per year from new production A C systems equipped with specified component technologies It provides emission values for various component technologies that are currently available and can be expanded as new technologies are commercialized This document provides the information to develop an Excel file template system emissions chart for system emission analysis The chart includes automotive compressor technologies for conventional mobile air conditioning systems as well as those using semi hermetic compressors This standard can be considered a companion document to SAE J2763 SAE J2727 estimates system emissions taking into account production assembly variation and accounts for components that are 100% helium leak tested prior to vehicle final assembly The results from SAE J2064 are used to better represent permeation emissions from different hose material and coupling configurations in this version SAE J2763 may be used to quantify emissions from properly assembled systems This document is being updated to include leakage calculations for R 152a HFC 152a and to add formal and consistent Excel worksheets that shall be used in calculating leak rates of various refrigerants *Mitsubishi Lancer Automotive Repair Manual* Larry Warren, 2001

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