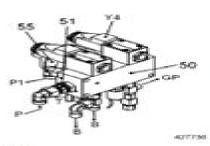
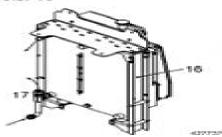
#### 2.4. Distributor block 50



Location: right front on the main frame.

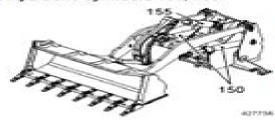
The oil supply for the pilot control of the working hydraulic is made via the distributor block 50. When the safety lever is in operating position, the solenoid valve Y4 is shifted and the oil is released for the pilot control. When the engine is turned off, the accumulator 55 keeps the servo pressure in tact so that the attachment can still be lowered, see paragraph "1.3 Safety control working hydraulic".

#### 2.5. Oil cooler 16



The tank return flow from the control valve block is directed on the bottom in the oil cooler. The cooled oil is discharged via the return filter 82 into the tank 80. Any back pressure occurring in front of the cooler is relieved via the check valve 17 directly into the tank (= cooler bypass).

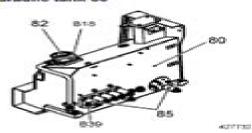
#### 2.6. Hydraulic cylinders 150, 155



The hydraulic cylinders 150 (lift/lower) and 155 (tilt) transfer the hydraulic power from the gear pump as mechanical power to the working attachment. The power demand (pressure build up in the system) depends on the resistance which the attachment encounters.

The location of the cylinders is selected in such a way that the larger piston surface (piston bottom side) is used for working movements, which require more power ( lift / tilt in) = increased power at same pressure.

#### 2.7. Hydraulic tank 80



The hydraulic tank is installed on the right rear on the main frame.

It contains the oil return filter 82, suction connections for the gear pumps as well as the return lines with strainers 85 and serves as the oil reservoir for the complete hydraulic system of the machine.

# <u>Liebherr Lr 614 Litronic Crawler Dozer Service Manual</u>

**David Kirk** 

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