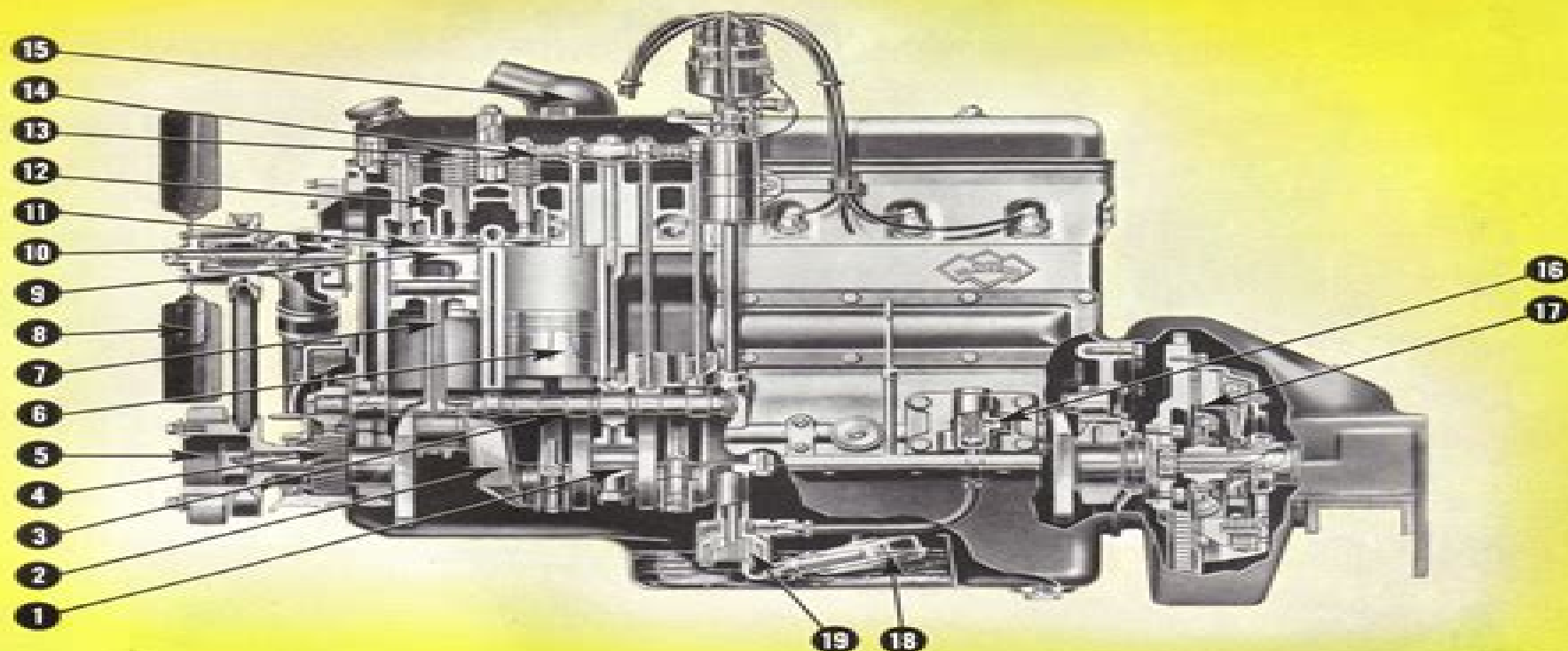




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1. Precision-type, replaceable main bearings have large bearing area for long life.
2. Crankshaft of heat-treated steel, statically and dynamically balanced, has short stroke, overlapping bearing journals, for increased strength and rigidity, higher safe r.p.m., reduced friction, more h.p. output.
3. New induction-hardened high-lift camshaft with extra-large bearing area opens intake valves wider, allows less restricted foot-air flow to cylinders, increases horsepower.
4. Precision-engineered, long-life timing gears.
5. Torsional vibration damper contributes to smooth, even, longer-lived power plant performance.
6. Heat-treated, heavy-duty, 4-ring aluminum alloy pistons, cam-ground to prevent scoring, thick-domed for rapid heat dissipation, longer oil life; U-Flex oil ring. Very hard chrome-plated top ring reduces piston and cylinder wall wear.
7. Connecting rods with big bearing area rifle-drilled for full-pressure lubrication to full-floating piston pins.
8. Big air-flow fan draws full air blast through large radiator cooling surface.
9. Combustion-chamber design improved for maximum combustion uniformity and thermal efficiency.
10. Large-capacity, mechanically sealed, ball-bearing water pump steps up efficiency of cooling system.
11. Slo-roto exhaust valves rotate, prevent combustion deposits on contact surfaces, hot spots, discoloration or burning. Large valve heads and seats with faces of hard, heat-resistant type alloy.
12. Larger streamlined valve ports improve air-fuel flow to cylinders, enlarged water passages improve cooling and eliminate hot spots.
13. Neoprene seal on intake valve stem prevents oil leakage that causes carbon deposits.
14. Rocker arms provide proper lubrication to valve stems and push rods and assure quieter operation. Bronze bushings, induction-hardened rocker-arm shafts for long life.
15. Vena-therm capsule-type thermostat is unaffected by water pressure, assures more rapid warm-up, maintains proper operating temperature, is not subject to wear due to flutter.
16. Base for mounting oil filter directly on engine. This eliminates outside tubing and possibility of leaks.
17. Larger - size, 12 - inch, heavy - duty, single - plate, vibration-dampened clutch.
18. Floating, screened oil-intake insures "Clean-level" oil supply.
19. Full-pressure lubrication system, with large-capacity, self-priming pump.

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