

rearward from axle. Remove cap screws (1), caps (2) and gaskets (3). Remove nut and lockwasher from lock pin (15). Drive lock pin forward out of axle main member. Using a hammer and punch, drive kingpin (12) out of axle and spindle. Remove spindle, thrust bearing (14) and shim (13) if so equipped.

Inspect kingpin bushings (4) and renew if necessary. Bushings should be installed until inner ends of bushings are 0.016-0.031 inch (0.4-0.8 mm) below the inside surfaces of spindle bores. Lubrication grooves in bushings must align with lubrication fittings.

Install a new thrust bearing (14), with TOP mark up, on bottom inside edge of spindle. Install spindle over end of axle main member with thrust bearing under axle. Use a jack to hold spindle and bearing tight against bottom of axle. Using a feeler gage, measure gap between upper edge of axle and the spindle. If gap is more than 0.005 inch (0.127 mm), install shims to reduce gap to less than 0.005 inch (0.127 mm). Shims are available in thicknesses of 0.005 and 0.010 inch (0.127 and 0.254 mm).

Inspect kingpin (12) and renew as necessary. Install kingpin with flat nearest to the top and in alignment with hole for the lock pin (15). Install lock pin, lockwasher and nut. Tighten nut securely. Install steering arm and tighten bolts (22) and nuts to a torque of 160-180 ft.-lbs. (217-244 N-m). Install lubrication fitting in steering arm.

Check oil seal (1—Fig. 2) and install new seal, if needed, then install hub and adjust bearings as outlined in paragraph 1.

AXLE MAIN MEMBER AND PIVOT PIN

All Models With Adjustable Axles

4. REMOVE AND REINSTALL. To remove axle main member (13—Figs. 3, 4 and 5), first block rear wheels securely and apply park brake. If so equipped, remove front weights and weight bracket. Unbolt and remove front cover. Support tractor with stands under side rails or oil pan, and remove front wheels. Disconnect tie rod ends from left and right steering arms (2 and 6). Unbolt and remove axle extensions (4 and 5) with spindle assemblies. Identify and disconnect steering cylinder hoses at cylinder. Cap and plug all openings. Remove the cylinder anchor clevis pin. Straighten corners of lock plate (21) and remove cap screws (22), lock plate (21) and cylinder retaining bar (20). Hold cylinder upward and slide cylinder clevis from anchor on axle. Remove steering arm (19). Remove center steering arm (18) and tie rods.

Place a floor jack under axle main member (13). Remove cap screws (16) and thread a slide hammer puller into front end of pivot pin (15). Remove pivot pin, then lower axle main member and remove from under tractor.

Inspect axle pivot bushings (14) and renew if necessary, aligning lubrication holes with lubrication fittings. Inspect cylinder pivot bushings (18) and steering arm pivot bushings (17) and renew as necessary.

Reinstall by reversing removal procedure, keeping the following points in mind: Tighten cap screws (16) and (22) to a torque of 80-90 ft.-lbs. (110-124 N-m). Bend corners of lock plate (21) against flat of bolt head (22). Tighten nuts on shoulder bolts (12) to a torque of 246-272 ft.-lbs. (334-369 N-m). Tighten tie rod end slotted nuts to a torque of 50 ft.-lbs. (68 N-m).

All Models With Nonadjustable Cast Axle

5. REMOVE AND REINSTALL. To remove axle main member (16—Fig. 6), block rear wheels securely and apply park brake. If so equipped, remove front weights and weight bracket. Unbolt and remove front cover. Raise front of tractor and support with stands under side rails or oil pan. Remove front wheels. Identify and disconnect steering cylinder hoses at cylinder. Cap or plug all openings immediately to pre-

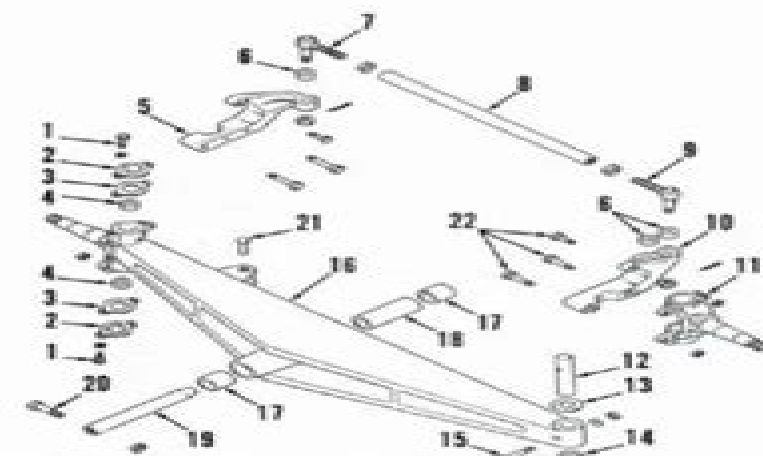


Fig. 6—Exploded view of heavy duty (cast) nonadjustable front axle used on some tractors.

- | | |
|-------------------------|-----------------------|
| 1. Cap screw | 11. Spindle |
| 2. Cap | 12. King pin |
| 3. Gasket | 13. Shim |
| 4. Bushing | 14. Thrust bearing |
| 5. Steering arm (R.H.) | 15. King pin lock pin |
| 6. Dust seal | 16. Axle main member |
| 7. Tie rod end (R.H.) | 17. Bushings |
| 8. Tie rod tube | 18. Spacer |
| 9. Tie rod end (L.H.) | 19. Pivot pin |
| 10. Steering arm (L.H.) | 20. Bolt |
| | 21. Cylinder pin |
| | 22. Bolts |

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