

AFTERTREATMENT

SCR Catalyst Inspection and Repair Guidelines

Overview

General inspection to determine if SCR Catalyst is acceptable for reuse.

Special Tools

None

Equipment Condition

SCR removed from vehicle



(required)

To prevent personal injury and / or death, read all safety instructions in the "Safety Information" section of this manual.



(required)

To prevent property damage, personal injury, and / or death, with transmission in park or neutral, set parking brake, and install wheel chocks before doing diagnosis or service procedures.



(required)

To prevent property damage, personal injury, and / or death, before working on the exhaust system, allow sufficient time for cool down. During regeneration, exhaust gas temperature could reach 1000°F (538°C) and exhaust system surface temperature could exceed 1000°F (761°C), which is hot enough to ignite or melt common materials, and to burn skin. The exhaust and exhaust components can remain hot after the vehicle has stopped moving.

AFTERTREATMENT

Inspection Procedure



Figure 116 SCR

1. SCR catalyst housing
2. Mounting strap

3. DEF sensor

4. Inspect inlet and outlet flange and mounting straps for signs of overextension or damage.
5. Check SCR catalyst housing for dents.
6. Examine SCR catalyst housing inlet and outlet mounting flange for dents, cracks, or gouges.
7. Inspect SCR catalyst housing sensor threads for damage.
8. Check SCR catalyst housing inlet and outlet face for evidence of excessive coolant, oil, or fuel.
9. Check SCR catalyst housing inlet and outlet face for gouges.

International 430owners Manual

Yijin Wang



International 43owners Manual:

International 43owners Manual Book Review: Unveiling the Magic of Language

In an electronic era where connections and knowledge reign supreme, the enchanting power of language has be much more apparent than ever. Its capability to stir emotions, provoke thought, and instigate transformation is really remarkable. This extraordinary book, aptly titled "**International 43owners Manual**," written by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound affect our existence. Throughout this critique, we will delve to the book is central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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