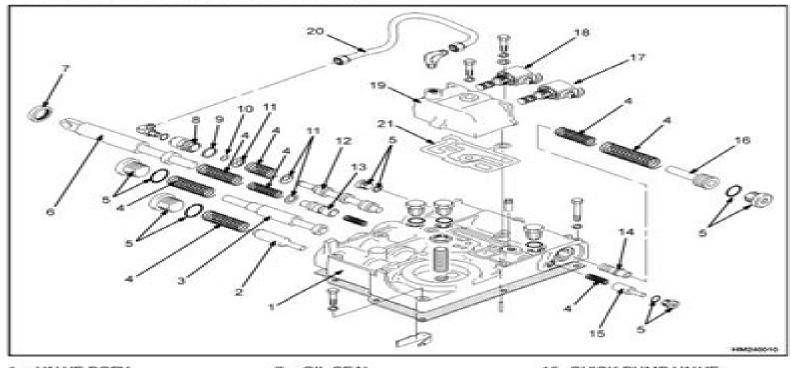
1300 SRM 399 Hydraulic Operation

The inching spool assembly has an inching spool, inching spool plunger, and three springs. Oil flows to the inching spool from the transmission pump. The inching spool controls the oil flow and pressure to the direction spool. When inching function is not used, oil flows through the inching spool to the direction spool. Operation of the inching function causes a restriction of oil flow to the direction spool and the

clutch. This operation decreases the oil pressure to the direction spool (and clutch) as the inching spool plunger is extended. When the inching spool plunger is completely extended, oil pressure to the direction spool (and clutch) is approximately zero. The clutch is then released and the transmission is in NEUTRAL. See Figure 12.



- 1. VALVE BODY
- PRESSURE REGULATOR -TORQUE CONVERTER
- 3. PRESSURE REGULATOR -CLUTCH
- 4. SPRING
- 5. PLUG AND O-RING
- 6. INCHING SPOOL PLUNGER
- 7. OIL SEAL
- FITTING
 COPPER GASKET
- 10. SNAP RING
- 11. SPRING CAP 12. DIRECTION SPOOL
- 13. INCHING SPOOL
- 14. MODULATOR REGULATOR
- 15. QUICK DUMP VALVE
- 16. MODULATOR PISTON 17. FORWARD SOLENOID
- 18. REVERSE SOLENOID
- 19. MANIFOLD
- 20. TUBE
- 21. GASKET

Figure 12. Control Value - Later Model S3.50-5.50XL (S70-120XL) Trucks and S3.50-5.50XM (S70-120XM) Trucks

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Michael Seilmaier

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