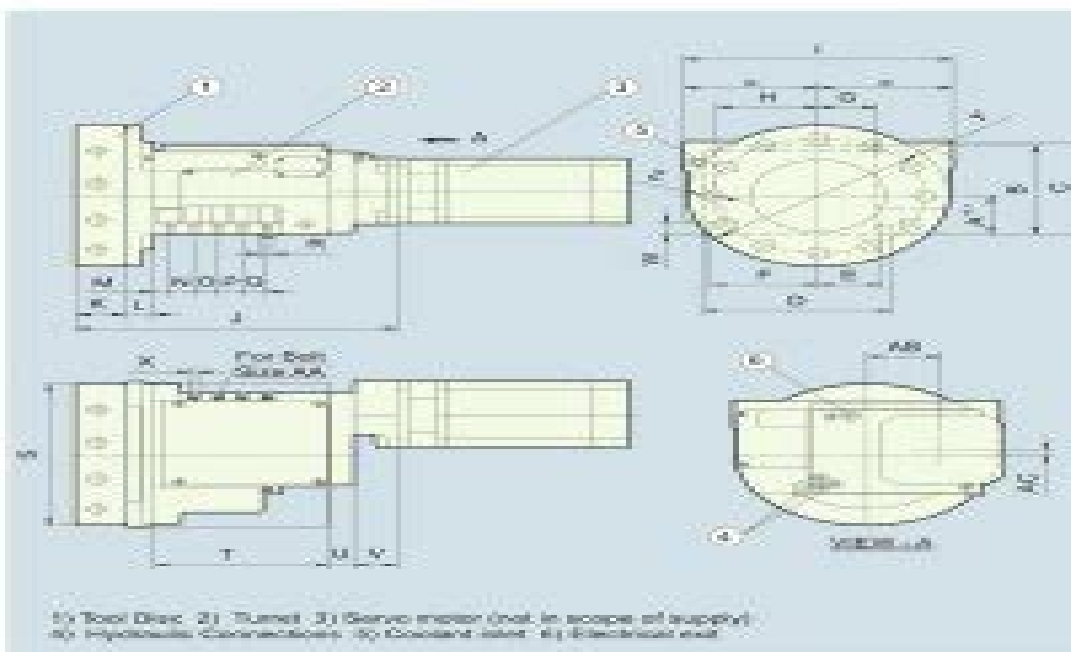




Main Features

- Single Servo motor for turret indexing and Live Tool Drive
- Hydraulic power for clamping ensures high rigidity during machining operations.
- Axial mounting of tools.
- Provision for supply of high pressure coolant from centre of turret.



	SMT-155A	SMT-200A
A	125	100
B	272	232
C	285	243
D	325	284
E	110	90
F	180	150
G	100	82
H	175	142
I	424	378
J	524	558
K	70	70
L	47	40
M	24	22
N	40	34
O	40	34
P	40	34
Q	40	34
R	38	30
S	422	368
T	290	244
U	50	35
V	60	60
W	25	25
X	19	11
Y	340	300
Z	VDI 40	VDI 30
AA	M12	M10
AB	125	100
AC	20	12

Specifications

		SMT-155A	SMT-200A
Turret Center Height	mm	125	100
No of Stations		8/12	8/12
Inertia of transportable masses	kgm ²	0.2	1.8
Turret Indexing Time (for next station)	sec	0.15	0.14
Time for next partial step (Without acceleration and braking)	sec	0.05	0.04
Turret Clamp time	sec	0.1	0.1
Turret De-clamp Time	sec	0.1	0.1
Indexing Frequency	min-1	10	20
Hydraulic Pressure	kg/cm ²	50	50
Clamping force	kpf	4,050	2,300
Turret weight (Without Tool Disc, Motor)	kg	130	110
Servo Motor D. p.p.s.m.		0.3	0.2
Fanuc		1FT6060	1FT6064
Siemens			

Hydraulic Turret Electrical Control Manual

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Hydraulic Turret Electrical Control Manual:

Technical Manual United States. War Department,1945 , **Manual of Navy Enlisted Classifications** United States. Bureau of Naval Personnel,1945 **Manual of Enlisted Navy Job Classifications** United States. Bureau of Naval Personnel,1945 **Instructions Relative to Turrets** United States. Navy Dept. Bureau of Ships,1942 **Maintenance**

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