



## 1. LM6000 Introduction

### 1.1 Equipment Capabilities

GE is pleased to offer the LM6000 Aeroderivative Package. With the ability to deliver over 49 MW on a gross electrical basis, the LM6000 maintains the proven reliable technology with modern design enhancements to improve maintainability and reliability. Additional benefits of the LM6000 Package are the lower overall installed cost, shorten installation time, reduced customer interfaces and enhanced safety.

The Package features the GE LM6000 gas turbine and a matching electric generator. It is designed for simple-cycle, combined-cycle, and cogeneration installations. The LM6000 is built with rugged components for base-load utility service. It can also start and stop easily for "peaking" or "dispatched" applications. Additionally, quick dispatchability is available in simple-cycle applications with the 10-minute fast start feature.

Package Type (60 Hz)	kW	Btu/kWh	KJ/kWh
LM6000 PC SPRINT® – Natural Gas and Water Injection	50,337	8,457	8,923
LM6000 PC – Natural Gas and Water Injection	43,882	8,511	8,980
LM6000 PC – Natural Gas and Steam Injection	43,854	7,879	8,312
Conditions: Power at generator terminals NO <sub>x</sub> = 15 ppm (SAC-Water) 39° F / 15 °C, 60% RH 15.5kV, 0.85 pf Losses: 0°/0° H <sub>2</sub> O Inlet/Exhaust Fuel: Spec Gas (19,000 Btu / Lb, LHV) at 77° / 25°C V30V option included			

#### 1.1.2 Engine Heritage

The LM6000 gas turbine is derived from the GE commercial CF6-80C2 aircraft engine. This engine first entered aircraft service in 1985 and is used extensively in wide-body commercial airliners. More than 2000 "80C2" engines are either on order or in use today.

#### 1.1.3 Simple Design

The LM6000 package is offered in a 50 Hz and 60 Hz design. This document covers the 60 Hz design.

The LM6000 is a 2-shaft gas turbine engine equipped with a low-pressure compressor, high-pressure compressor, combustor, high-pressure turbine, and low-pressure turbine.

# Gas Turbine Lm6000 Operation Manual

**Doug Woodyard**



## **Gas Turbine Lm6000 Operation Manual:**

**The Gas Turbine Handbook** Tony Giampaolo, 2003 The second edition of a bestseller this comprehensive reference provides the fundamental information required to understand both the operation and proper application of all types of gas turbines The completely updated second edition adds a new section on use of inlet cooling for power augmentation and NOx control It explores the full spectrum of gas turbines hardware typical application scenarios and operating parameters controls inlet treatments inspection trouble shooting and more The author discusses strategies that can help readers avoid problems before they occur and provides tips that enable diagnosis of problems in their early stages and analysis of failures to prevent their recurrence *Power Plant Equipment Operation and Maintenance Guide* Philip Kiameh, 2011-12-16 THE DEFINITIVE GUIDE TO SELECTING OPERATING AND MAINTAINING POWER PLANT EQUIPMENT *Power Plant Equipment Operation and Maintenance Guide* provides detailed coverage of different types of power plants such as modern co generation combined cycle and integrated gasification combined cycle IGCC plants The book describes the design selection operation maintenance and economics of all these power plants The best available power enhancement options are discussed including duct burners evaporative cooling inlet air chilling absorption chilling steam and water injection and peak firing This in depth resource addresses the sizing selection calculations operation diagnostic testing troubleshooting maintenance and refurbishment of all power plant equipment including steam turbines steam generators boilers condensers heat exchangers gas turbines compressors pumps advanced sealing mechanisms magnetic bearings and advanced generators Coverage includes Methods for enhancing the reliability and maintainability of all power plants Economic analysis of modern co generation and combined cycle plants Selection of the best emission reduction method for power plants Preventive and predictive maintenance required for power plants Gas turbine applications in power plants protective systems and tests

**Pounder's Marine Diesel Engines and Gas Turbines** Malcolm Latache, 2020-12-01 Pounder's Marine Diesel Engines and Gas Turbines Tenth Edition gives engineering cadets marine engineers ship operators and managers insights into currently available engines and auxiliary equipment and trends for the future This new edition introduces new engine models that will be most commonly installed in ships over the next decade as well as the latest legislation and pollutant emissions procedures Since publication of the last edition in 2009 a number of emission control areas ECAs have been established by the International Maritime Organization IMO in which exhaust emissions are subject to even more stringent controls In addition there are now rules that affect new ships and their emission of CO2 measured as a product of cargo carried Provides the latest emission control technologies such as SCR and water scrubbers Contains complete updates of legislation and pollutant emission procedures Includes the latest emission control technologies and expands upon remote monitoring and control of engines **Pounder's Marine Diesel Engines and Gas Turbines** Doug Woodyard, 2009-08-18 Since its first appearance in 1950 Pounder's Marine Diesel Engines has served seagoing engineers students of the Certificates of

Competency examinations and the marine engineering industry throughout the world Each new edition has noted the changes in engine design and the influence of new technology and economic needs on the marine diesel engine Now in its ninth edition Pounder's retains the directness of approach and attention to essential detail that characterized its predecessors There are new chapters on monitoring control and HiMSEN engines as well as information on developments in electronic controlled fuel injection It is fully updated to cover new legislation including that on emissions and provides details on enhancing overall efficiency and cutting CO2 emissions After experience as a seagoing engineer with the British India Steam Navigation Company Doug Woodyard held editorial positions with the Institution of Mechanical Engineers and the Institute of Marine Engineers He subsequently edited The Motor Ship journal for eight years before becoming a freelance editor specializing in shipping shipbuilding and marine engineering He is currently technical editor of Marine Propulsion and Auxiliary Machinery a contributing editor to Speed at Sea Shipping World and Shipbuilder and a technical press consultant to Rolls Royce Commercial Marine Helps engineers to understand the latest changes to marine diesel engines Careful organisation of the new edition enables readers to access the information they require Brand new chapters focus on monitoring control systems and HiMSEN engines Over 270 high quality clearly labelled illustrations and figures to aid understanding and help engineers quickly identify what they need to know

**Gas Turbines** Claire Soares, 2014-10-23  
Covering basic theory components installation maintenance manufacturing regulation and industry developments Gas Turbines A Handbook of Air Sea and Land Applications is a broad based introductory reference designed to give you the knowledge needed to succeed in the gas turbine industry land sea and air applications Providing the big picture view that other detailed data focused resources lack this book has a strong focus on the information needed to effectively decision make and plan gas turbine system use for particular applications taking into consideration not only operational requirements but long term life cycle costs in upkeep repair and future use With concise easily digestible overviews of all important theoretical bases and a practical focus throughout Gas Turbines is an ideal handbook for those new to the field or in the early stages of their career as well as more experienced engineers looking for a reliable one stop reference that covers the breadth of the field Covers installation maintenance manufacturer's specifications performance criteria and future trends offering a rounded view of the area that takes in technical detail as well as well as industry economics and outlook Updated with the latest industry developments including new emission and efficiency regulations and their impact on gas turbine technology Over 300 pages of new revised content including new sections on microturbines non conventional fuel sources for microturbines emissions major developments in aircraft engines use of coal gas and superheated steam and new case histories throughout highlighting component improvements in all systems and sub systems

Turbomachinery International, 2003 Vols for 1977 include a section Turbomachinery world news called v 1

Standard Handbook of Plant Engineering Robert Rosaler, 2002-01-04 In the Standard Handbook of Plant Engineering Second Edition Robert C Rosaler and 70 other

industry experts take you on an exhaustive tour of the basic plant facility plant operation equipment and the all important maintenance function giving you the hands on skill and essential technical data you need to keep your plant running smoothly You get complete up to the minute details on In plant prime power generation and cogeneration Heating ventilating and air conditioning Water sources use and disposition Mechanical power transmission Instrumentation and automatic control Pollution control and waste disposal Plant safety and sanitation Energy conservation Lubricants and lubrication systems Ract Bact Laer Clearinghouse clean Air Technology Center annual Report for 2001 ,2002 **Standard**

**Handbook of Plant Engineering** Robert C. Rosaler,1995 Here is the best single guide to efficient cost effective plant engineering from construction to internal operation maintenance and management of the plant facility With contributions from more than 70 well known leaders in their specialties this new edition of Standard Handbook of Plant Engineering offers you state of the art information on the basic plant facility plant operation equipment repair and replacement methods and much more Packed with tables formulas charts graphs and checklists the Second Edition now features greater emphasis on practical hands on information in the areas of maintenance cost control maintenance management and staff training more than 40% new material with all sections revised and updated and software listed for most topics a Board of Advisors specifically chosen to select new and expanded coverage and both metric and S I units for ease of use in domestic and international markets Covering virtually every aspect of modern plant engineering the new edition of this definitive handbook will give you the expertise required to keep manufacturing and service facilities operating at peak productivity

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labelled illustrations and figures      **ASME Technical Papers** ,2000      **Proceedings of the ASME Turbo Expo ...** ,2006  
Turbomachinery International Handbook ,2002      Paper ,2000      Modern Power Systems ,1991      **The Motor Ship**  
,1998      **Practical Power Plant Engineering** Zark Bedalov,2020-01-24 Practical Power Plant Engineering offers engineers new to the profession a guide to the methods of practical design equipment selection and operation of power and heavy industrial plants as practiced by experienced engineers The author a noted expert on the topic draws on decades of practical experience working in a number of industries with ever changing technologies This comprehensive book written in 26 chapters covers the electrical activities from plant design development to commissioning It is filled with descriptive examples brief equipment data sheets relay protection engineering calculations illustrations and common sense engineering approaches The book explores the most relevant topics and reviews the industry standards and established engineering practices For example the author leads the reader through the application of MV switchgear MV controllers MCCs and distribution lines in building plant power distribution systems including calculations of interrupting duty for breakers and contactors The text also contains useful information on the various types of concentrated and photovoltaic solar plants as well as wind farms with DFIG turbines This important book Explains why and how to select the proper ratings for electrical equipment for specific applications Includes information on the critical requirements for designing power systems to meet the performance requirements Presents tests of the electrical equipment that prove it is built to the required standards and will meet plant specific operating requirements Written for both professional engineers early in their career and experienced engineers Practical Power Plant Engineering is a must have resource that offers the information needed to apply the concepts of power plant engineering in the real world      **Power Plants and Power Systems Control 2000** J.-P. Waha,2000 Paperback With the decentralisation and liberalisation of the electrical energy system in Europe the network companies as well as the power plant companies will be faced with many new emerging technical problems This Proceedings contains papers presented at the IFAC 2000 Symposium on Power Plants and Power Systems Control this symposium aimed to provided international experts with a platform to discuss the challenges facing the power plant industry and to present solutions developed in countries who have previously encountered these new paradigms of grid control One of the main aims of the symposium was to promote a better knowledge of the behaviour of the power plants and power systems with the ultimate goal of an efficient flexible and secure operation coupled with a high level of service to their customers      **ASME COGEN-TURBO** ,1992      *The Design of High-Efficiency Turbomachinery and Gas Turbines, second edition, with a new preface* David Gordon Wilson,Theodosios Korakianitis,2014-09-05 The second edition of a comprehensive textbook that introduces turbomachinery and gas turbines through design methods and examples This comprehensive textbook is unique in its design focused approach to turbomachinery and gas turbines It offers students and practicing engineers methods for configuring these machines to perform with the highest possible efficiency Examples and problems are based on the actual

design of turbomachinery and turbines After an introductory chapter that outlines the goals of the book and provides definitions of terms and parts the book offers a brief review of the basic principles of thermodynamics and efficiency definitions The rest of the book is devoted to the analysis and design of real turbomachinery configurations and gas turbines based on a consistent application of thermodynamic theory and a more empirical treatment of fluid dynamics that relies on the extensive use of design charts Topics include turbine power cycles diffusion and diffusers the analysis and design of three dimensional free stream flow and combustion systems and combustion calculations The second edition updates every chapter adding material on subjects that include flow correlations energy transfer in turbomachines and three dimensional design A solutions manual is available for instructors This new MIT Press edition makes a popular text available again with corrections and some updates to a wide audience of students professors and professionals

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