

DISASSEMBLY AND ASSEMBLY OF SUBASSEMBLIES (Continued)

3. Install the piston pin in the piston and connecting rod assembly.



4. Install the piston pin retaining clips in the piston.
NOTE: If replacing cylinder rings please use 15W-40 SAE Mineral Oil for 15,000kms to bed in rings.



Cylinder Head RH and LH

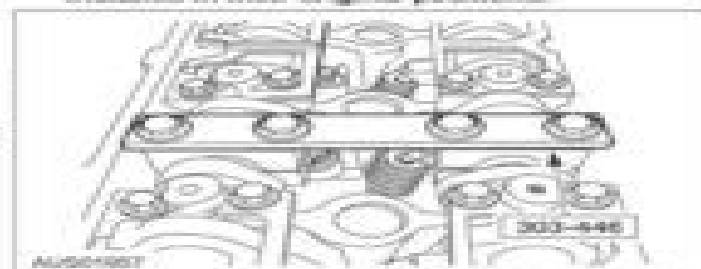
Special Tool(s)	
	Compressor, Valve Spring 303-567 (T97P-6565-AH)
	Compressor, Valve Spring 303-452 (T90P-6565-AH)

Special Tool(s)	
	Holding Tool, Camshaft 303-448 (T90P-6256-AHR)
	Installer, Valve Stem Oil Seal 303-383 (T91P-6571-A)
	Valve Lifter Spacer, Valve 303-382 (T91P-6565-AH)

Disassembly

1. Install the special tool.

CAUTION: Before disassembly begins, mark the valve position on the face of each valve being removed. The valves must be installed in their original positions.



Ford Performance Vehicle Super Pursuit Ba Bf Workshop Manual

**Mark Christman, John B. Raffa, John
Harold Haynes**



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models of Ford Super Duty F 250 and F 350 Pick ups 1999 thru 2006 and Ford Excursion 2000 thru 2005 2 and 4 wheel drive gasoline and diesel engines Does not include F 450 or F 550 models **Ford Mustang Automotive Repair Manual** Robert Maddox, John Harold Haynes, 1998 Ford Mustang 1994 98 Shop Manual Haynes 35 pgs 84 b w ill *Chilton's Ford Pick-Ups/Expedition/Navigator 1997-03 Repair Manual* Eric Michael Mihalyi, Jay Storer, 2007-05-09 Covers U S and Canadian models of Ford F 150 1997 thru 2003 and F 250 Pick ups 1997 thru 1999 Ford Expedition 1997 thru 2002 and Lincoln Navigator 1998 thru 2002 2 and 4 wheel drive gasoline engines Does not include diesel engine F 250HD Super Duty F 350 or information specific to Lightning models

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