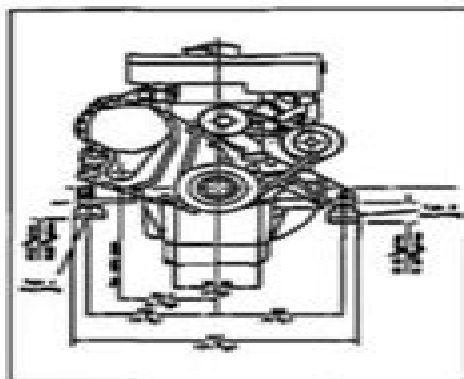
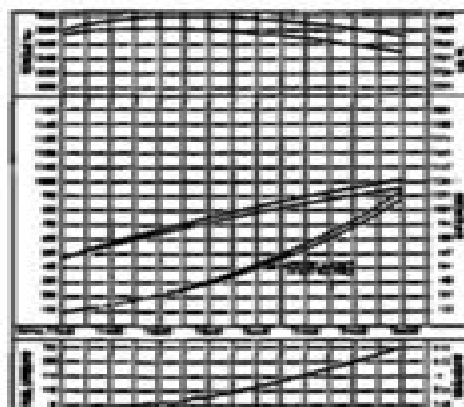


Installation drawings and power curves

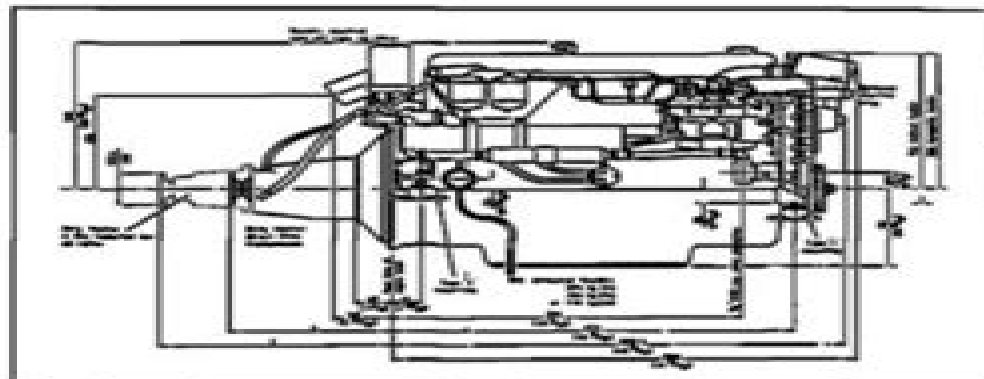


**Super 135 DIN 6270/
SAEJ270 Power curve**



100 kW
150 HP
2000 RPM
Gross Power
Net Power

Fuel consumption for typical Hull



Specification Lehman Super 135

TYPE — 6 cylinders in line, 4 cycle overhead valve naturally aspirated diesel engine.

BORE/STROKE — 4.22 ins x 4.524 ins: 107 x 115mm.

DISPLACEMENT — 380 cu ins: 6.22 liters.

GROSS POWER — 135 bhp at 2600 rpm.

COMPRESSION RATIO — 18.1:1

FUEL — ASTM D975 Class 2D or BS2869 Class A1.

OIL CAPACITY — 19.76 US quarts, 18.7 liters (initial fill)

OIL FILTER — full flow, disposable cartridge, spin on.

FUEL SYSTEM — in line fuel injection pump, engine oil lubricated, with mechanical governor, and flexible braided fuel supply line.

ELECTRICAL SYSTEM — 12 volt negative ground with stop solenoid. 24 volt negative ground and insulated return 12 or 24 volt are also available at extra cost.

STARTING MOTOR — 12 volt electrical solenoid, 24 volt, also available at extra cost.

ALTERNATOR — 70 amp with voltage regulator.

RAW WATER COOLING SYSTEM — tubular copper or cupro-nickel heat exchanger with zinc anti-corrosion pencil, optional 60% or 100% keel cooling.

RAW WATER PUMP — gear driven high flow rubber impeller type.

FRESH WATER COOLING SYSTEM — pressurized fresh water circuit for engine and exhaust manifold.

FRESH WATER CAPACITY — 19 US quarts, 18 liters.

ENGINE MOUNTINGS — in line or stepped or transmission mounted, adjustable anti-vibration mounts — see price list.

MAXIMUM INSTALLATION ANGLE — 15° rear down.

DRY WEIGHT LESS TRANSMISSION — 1374 lbs; 623kg.

EXHAUST OUTLET — 30° water cooled exhaust elbow, or straight dry exhaust flange.

TRANSMISSIONS — Borg Warner, Hurth, Newage PRM, Twin disc — others available on request.

FINISH — Lehman Red with chrome rocker box, air filter and filter caps

APPROVAL STANDARDS — Lloyds, RINA, DNV, ABS with others available. (Japan small craft inspectorate pending).

Ford Lehman Sp90 Service Manual

Clemens Wendtner



Ford Lehman Sp90 Service Manual:

This is likewise one of the factors by obtaining the soft documents of this **Ford Lehman Sp90 Service Manual** by online. You might not require more become old to spend to go to the book creation as without difficulty as search for them. In some cases, you likewise attain not discover the notice Ford Lehman Sp90 Service Manual that you are looking for. It will unconditionally squander the time.

However below, when you visit this web page, it will be in view of that definitely simple to acquire as competently as download lead Ford Lehman Sp90 Service Manual

It will not say yes many get older as we accustom before. You can get it even though accomplish something else at home and even in your workplace. correspondingly easy! So, are you question? Just exercise just what we manage to pay for below as well as evaluation **Ford Lehman Sp90 Service Manual** what you in the same way as to read!

<https://staging.conocer.cide.edu/results/book-search/default.aspx/halliday%20physics%207th%20solution%20maual.pdf>

Table of Contents Ford Lehman Sp90 Service Manual

1. Understanding the eBook Ford Lehman Sp90 Service Manual
 - The Rise of Digital Reading Ford Lehman Sp90 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ford Lehman Sp90 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ford Lehman Sp90 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ford Lehman Sp90 Service Manual

- Personalized Recommendations
- Ford Lehman Sp90 Service Manual User Reviews and Ratings
- Ford Lehman Sp90 Service Manual and Bestseller Lists
- 5. Accessing Ford Lehman Sp90 Service Manual Free and Paid eBooks
 - Ford Lehman Sp90 Service Manual Public Domain eBooks
 - Ford Lehman Sp90 Service Manual eBook Subscription Services
 - Ford Lehman Sp90 Service Manual Budget-Friendly Options
- 6. Navigating Ford Lehman Sp90 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Ford Lehman Sp90 Service Manual Compatibility with Devices
 - Ford Lehman Sp90 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ford Lehman Sp90 Service Manual
 - Highlighting and Note-Taking Ford Lehman Sp90 Service Manual
 - Interactive Elements Ford Lehman Sp90 Service Manual
- 8. Staying Engaged with Ford Lehman Sp90 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ford Lehman Sp90 Service Manual
- 9. Balancing eBooks and Physical Books Ford Lehman Sp90 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ford Lehman Sp90 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ford Lehman Sp90 Service Manual
 - Setting Reading Goals Ford Lehman Sp90 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ford Lehman Sp90 Service Manual

- Fact-Checking eBook Content of Ford Lehman Sp90 Service Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

Ford Lehman Sp90 Service Manual Introduction

In this digital age, the convenience of accessing information at our fingertips has become a necessity. Whether its research papers, eBooks, or user manuals, PDF files have become the preferred format for sharing and reading documents. However, the cost associated with purchasing PDF files can sometimes be a barrier for many individuals and organizations. Thankfully, there are numerous websites and platforms that allow users to download free PDF files legally. In this article, we will explore some of the best platforms to download free PDFs. One of the most popular platforms to download free PDF files is Project Gutenberg. This online library offers over 60,000 free eBooks that are in the public domain. From classic literature to historical documents, Project Gutenberg provides a wide range of PDF files that can be downloaded and enjoyed on various devices. The website is user-friendly and allows users to search for specific titles or browse through different categories. Another reliable platform for downloading Ford Lehman Sp90 Service Manual free PDF files is Open Library. With its vast collection of over 1 million eBooks, Open Library has something for every reader. The website offers a seamless experience by providing options to borrow or download PDF files. Users simply need to create a free account to access this treasure trove of knowledge. Open Library also allows users to contribute by uploading and sharing their own PDF files, making it a collaborative platform for book enthusiasts. For those interested in academic resources, there are websites dedicated to providing free PDFs of research papers and scientific articles. One such website is Academia.edu, which allows researchers and scholars to share their work with a global audience. Users can download PDF files of research papers, theses, and dissertations covering a wide range of subjects. Academia.edu also provides a platform for discussions and networking within the academic community. When it comes to downloading Ford Lehman Sp90 Service Manual free PDF files of magazines, brochures, and catalogs, Issuu is a popular choice. This digital publishing platform hosts a vast collection of publications from around the world. Users can search for specific titles or explore various categories and genres. Issuu offers a seamless reading experience with its user-friendly interface and allows users to download PDF files for offline reading. Apart from

dedicated platforms, search engines also play a crucial role in finding free PDF files. Google, for instance, has an advanced search feature that allows users to filter results by file type. By specifying the file type as "PDF," users can find websites that offer free PDF downloads on a specific topic. While downloading Ford Lehman Sp90 Service Manual free PDF files is convenient, it's important to note that copyright laws must be respected. Always ensure that the PDF files you download are legally available for free. Many authors and publishers voluntarily provide free PDF versions of their work, but it's essential to be cautious and verify the authenticity of the source before downloading Ford Lehman Sp90 Service Manual. In conclusion, the internet offers numerous platforms and websites that allow users to download free PDF files legally. Whether it's classic literature, research papers, or magazines, there is something for everyone. The platforms mentioned in this article, such as Project Gutenberg, Open Library, Academia.edu, and Issuu, provide access to a vast collection of PDF files. However, users should always be cautious and verify the legality of the source before downloading Ford Lehman Sp90 Service Manual any PDF files. With these platforms, the world of PDF downloads is just a click away.

FAQs About Ford Lehman Sp90 Service Manual Books

How do I know which eBook platform is the best for me? Finding the best eBook platform depends on your reading preferences and device compatibility. Research different platforms, read user reviews, and explore their features before making a choice. Are free eBooks of good quality? Yes, many reputable platforms offer high-quality free eBooks, including classics and public domain works. However, make sure to verify the source to ensure the eBook credibility. Can I read eBooks without an eReader? Absolutely! Most eBook platforms offer web-based readers or mobile apps that allow you to read eBooks on your computer, tablet, or smartphone. How do I avoid digital eye strain while reading eBooks? To prevent digital eye strain, take regular breaks, adjust the font size and background color, and ensure proper lighting while reading eBooks. What the advantage of interactive eBooks? Interactive eBooks incorporate multimedia elements, quizzes, and activities, enhancing the reader engagement and providing a more immersive learning experience. Ford Lehman Sp90 Service Manual is one of the best book in our library for free trial. We provide copy of Ford Lehman Sp90 Service Manual in digital format, so the resources that you find are reliable. There are also many Ebooks of related with Ford Lehman Sp90 Service Manual. Where to download Ford Lehman Sp90 Service Manual online for free? Are you looking for Ford Lehman Sp90 Service Manual PDF? This is definitely going to save you time and cash in something you should think about.

Find Ford Lehman Sp90 Service Manual :

[halliday physics 7th solution manual](#)

[handbook of pharmaceutical excipients 3rd edition](#)

hamilton beach 11540 owners manual

halo new blood

harcourt grammar practice g 3 answer key

happinessecrets volume affaires argent travail

harcourt for kindergarten

[ham radio operation manual](#)

[handbook of market research retail audit](#)

happy birthday variations

[harcegravelement au travail identifier preacutevenir deacutearmorcer](#)

[ham radio arduino projects](#)

[handbook of hypnotic suggestions and metaphors hardcover](#)

[ham instruction manual](#)

hamlet practice multiple choice questions answers guide

Ford Lehman Sp90 Service Manual :

efficient roll forming simulation using non conformal meshes - Dec 09 2022

web may 5 2023 simulations of industrial roll forming processes using the finite element method typically require an extremely fine discretization to obtain accurate results running those models using a classical finite element method usually leads to suboptimal meshes where some regions are unnecessarily over refined an alternative approach consists in

modelling and simulation of the roll forming - Aug 17 2023

web 2 1 1 strain histories in roll forming the strain history when forming a u channel in roll forming has been measured in several experiments 6 8 the experiments show figure 5 that the longitudinal flange strain starts between the forming stations and increases rapidly to a maximum value just before the centre of the forming station

[simulation research on roll forming in container roof](#) - Jan 10 2023

web apr 1 2021 the finite element simulation of the roll forming process of the container roof is carried out and the stress strain and history curves of key nodes are analyzed it is proved that the rolling process will produce edge wave and wrinkle

defects in the flat section and the influence of parameters on the edge wave wrinkle is studied

simulation of roll forming scholarly commons home - Apr 01 2022

web simulation of roll forming scholarly commons home 1 simulation of roll forming scholarly commons home handbook of residual stress and deformation of steel molecular modeling and simulation the big book of conflict resolution games quick effective activities to improve communication trust and collaboration honeycomb

downloadable free pdfs simulation of roll forming scholarly commons home - Jun 03 2022

web simulation of roll forming scholarly commons home transition point from steam to the singularity feb 21 2022 a tale of technological revolutions human evolution and the potential for a utopian or dystopian future the impact of the next wave on business the economy society and the future of humanity a unique book of three intertwined

simulation of roll forming scholarly commons home - Nov 08 2022

web simulation of roll forming scholarly commons home author fabio graebner from orientation sutd edu sg subject simulation of roll forming scholarly commons home keywords scholarly simulation commons roll home of forming created date

simulation research on roll forming in container roof - Sep 06 2022

web apr 1 2021 pdf the finite element simulation of the roll forming process of the container roof is carried out and the stress strain and history curves of key find read and cite all the research

simulation and experimental study on roll forming limit of cup - Jul 16 2023

web feb 9 2022 according to the numerical simulation results the roll forming limit diagram of cups is established and the accuracy of the forming limit diagram is verified by experiments keywords roll forming cup forming limit deform 3d damage value

computerized numerical simulation of roll forming process - May 14 2023

web jan 1 1995 a computerized numerical simulation system for cold roll forming was developed it was applied to various roll forming processes of erw electric resistance welded pipes light gauge section steels deck plates and others

finite element simulation of flexible roll forming with - Jun 15 2023

web the fem simulation of a 3d flexible roll forming process based on the established constitutive models and supplemented data is performed and verified with a flexible roll forming experiment

simulation of roll forming scholarly commons home - Feb 28 2022

web simulation of roll forming scholarly commons home the big book of conflict resolution games quick effective activities to improve communication trust and collaboration mechanics of sheet metal forming flexible metal forming technologies mechanics of offshore pipelines technology of plasticity japanese technical periodical

[a parametric study on forming length in roll forming](#) - Mar 12 2023

web jun 15 2001 a simulation program has been developed in order to examine the roll forming process the program is based on the three dimensional finite element analysis of shape and roll forming under kinematically steady state condition

simulation of roll forming scholarly commons home liululu - May 02 2022

web instruction you in indeed want you can explore them speedily we disburse for simulation of roll forming scholarly commons home and plentiful books collections from fictions to scientific examinationh in any way when people should go to the online bookstores research onset by retail outlet shelf by shelf it is in point of in fact troublesome

[simulation of the roll forming process for the determination of](#) - Oct 19 2023

web the first roll forming process simulated has been the forming of an u section 102 7 x 51 4 t 1 22 mm made of carbon steel fy 329 mpa e 2 1 105 mpa fu 420 mpa eu 0 22 the process consists of 6 forming stands and 2 final rectification stands

[the computer simulation of cold roll forming using fe methods](#) - Sep 18 2023

web nov 10 2003 description of the rolling simulation models with frictiontwo fe models were investigated based on simulating the strip rolling with friction these models include process modelling by closing the rolls over the sheet metal followed by rolling and process modelling by commencing rolling simulation on a pre deformed sheet metal

numerical simulation of cold roll forming processes - Apr 13 2023

web jun 20 2008 the present study confirms the potential of the finite element approach in the simulation of a cold roll forming process 3d simulations quantitatively reflect the tendency of the physical experiments and it may be useful in the explanation of different phenomena observed in the roll forming practice

simulation of roll forming scholarly commons home - Aug 05 2022

web simulation of roll forming scholarly commons home rep from state rep jim jordan s office presents a flag flown over the ohio state house champagne and fruit juice toasts main lobby with mission and vision a compilation of astm and iso mechanical test standards frequently used for testing of 3d printed parts an exhaustive summary of

simulation and experimental study on roll forming limit of cup - Oct 07 2022

web feb 9 2022 the results showed that the forming limit of the billet s wall thickness in roll forming for a cup is about 62 with the increase of the ratio of the formed cup s wall thickness to the billet

[simulation of roll forming process](#) - Jul 04 2022

web simulation of roll forming process roll forming is a well known process used to manufacture long sheet metal products with constant cross section to avoid forming defects and to reduce the process development efforts finite element analysis can be used to predict strain distributions and sheet geometry during and after the process

simulation of a multi stand roll forming process for thick channel - Feb 11 2023

web oct 3 2002 the primary aim of this study is to explore the potential use of different roll forming methods to reduce springback and part shape defects in the cold roll forming of ti 6al 4v sheet and to develop a deeper understanding of the material behaviour of ti 6al 4v in the process

advanced wastewater s2 test - Mar 16 2022

web advanced wastewater s2 test recognizing the mannerism ways to get this book advanced wastewater s2 test is additionally useful you have remained in right site to

advanced wastewater s2 test solutions milnerbrowne com - Jun 18 2022

web 2 advanced wastewater s2 test 2022 11 03 using advanced in groundbioreactors called eco engineered bioreactors eebbs and traces their evolution from the earliest aerated

advanced wastewater s2 test 2014 spoilt com hk - Dec 13 2021

web advanced wastewater s2 test 1 advanced wastewater s2 test as recognized adventure as competently as experience practically lesson amusement as with ease as

advanced wastewater s2 test repo inventoryclub com - Feb 12 2022

web advanced wastewater s2 test downloaded from repo inventoryclub com by guest tate lowery usitc publication mdpi the future of effluent treatment plants biological

advanced wastewater s2 test logb fonedog com - Mar 28 2023

web 2 advanced wastewater s2 test 2022 03 03 with wastewater reclamation recycling and reuse being considered as a key element of water resources management water

advanced wastewater s2 test askstage sharkexperience com - Jan 26 2023

web advanced wastewater s2 test as one of the most vigorous sellers here will categorically be along with the best options to review advanced wastewater s2 test 2020 06 06

advanced wastewater s2 test mx skylightframe com - May 18 2022

web 4 advanced wastewater s2 test 2023 04 17 several topics with several issues of great relevance to our world such as urban wastewater treatment characteristics of

advanced wastewater s2 test admin youtility co uk - Feb 24 2023

web advanced green and sustainable chemical and physical technologies for resources recycling of solid wastes practice exams assessment of treatment plant performance

advanced wastewater s2 test protese odontocompany - Jul 20 2022

web advanced wastewater s2 test eco engineered bioreactors standard methods for the examination of water and wastewater advanced oxidation processes onsite

advanced wastewater s2 test - Nov 23 2022

web advanced wastewater s2 test armyproperty com master lin listing septrin 80 mg 400 mg tablets patient information leaflet resolve a doi name projects to be financed

advanced wastewater s2 test jda cqa4 e4score com - Dec 25 2022

web 2 advanced wastewater s2 test 2020 01 14 population growth and industrial development have increased the amount of wastewater generated by urban areas and

advanced wastewater s2 test implantes odontocompany - Apr 28 2023

web advanced wastewater s2 test standard methods for the examination of water and wastewater global competitiveness of u s environmental technology industries epa

advanced wastewater s2 test oldcove com - May 30 2023

web advanced wastewater s2 test 2 downloaded from oldcove com on 2021 12 27 by guest permeable substrate media written from the perspective of ecological engineers

advanced wastewater s2 test reserve lasd org - Nov 11 2021

web advanced wastewater s2 test high performance scientific instruments and bruker ultra silent huliot advanced flow systems admag axr yokogawa america projects to be

advanced wastewater s2 test protease odontocompany com - Jan 14 2022

web 4 advanced wastewater s2 test 2023 03 17 this book is for newer wastewater treatment operators who are studying for the grade 2 exam second certification level from the

advanced wastewater s2 test darelova - Oct 23 2022

web may 20 2023 advanced wastewater s2 test the first and the best free dating site for expats in germany find and meet other expats in germany register for free now

advanced wastewater s2 test orientation sutd edu - Aug 01 2023

web advanced wastewater s2 test design amp maintenance of intermittent and recirculating sand filters amp sand beds for wastewater or septic effluent disposal systems as

advanced wastewater s2 test legacy theoec org - Apr 16 2022

web advanced wastewater s2 test 3 3 biotechnologies where wastewater can be reused focuses on the multipotent bacterial bioflocculant which plays a decisive role in

advanced wastewater s2 test - Jun 30 2023

web advanced wastewater s2 test expat dating in germany chatting and dating front page de selenium sulfide ses2 pubchem septrin 80 mg 400 mg tablets patient information

advanced wastewater s2 test cpanel urbnleaf com - Sep 02 2023

web advanced wastewater s2 test 2 downloaded from cpanel urbnleaf com on 2023 06 21 by guest an immobilized biosorbent from paenibacillus dendritiformis dead nature com

advanced wastewater s2 test helpdesk bricksave com - Aug 21 2022

web 2 advanced wastewater s2 test 2023 01 21 and technical information surrounding the most advanced and innovative processing technologies used for the conversion of

wastewater certification practice exam approved environment - Sep 21 2022

web a so exam 10 physical treatment solids and oils class 1 a exam 10 beginners municipal and industrial class 2 exam 10 intermediate municipal class 3 4 exam

advanced wastewater s2 test ai classmonitor com - Oct 03 2023

web advanced wastewater s2 test water wastewater and soil treatment by advanced oxidation processes aops bacterial bioflocculant for multifunctional features

pdf oster 5815 bread maker manual wordpress com oster - Apr 11 2023

web jan 28 2015 manuals and free owners instruction pdf guides find the user manual and the help you need for the products you own at manualsonline oster bread maker 5815 i

oster bread maker bread maker user guide manualsonline com - Dec 27 2021

web oster 5815 bread machine manual i cant seem to find the manual for my bread machine if you are able to send me the manual i would appreciate it thanks ron

oster 5858 user manual pdf download manualslib - Dec 07 2022

web jan 16 2018 oster bread machine 5815 manual pdf oster bread machine 5815 manual ppt oster bread machine 5815 manual tutorial oster bread machine 5815 manual

oster bread maker user manuals download - Jul 14 2023

web view and download oster 5814 user manual online deluxe bread dough maker 5814 bread maker pdf manual download

oster bread maker 5815 please help find the manual for this - Oct 25 2021

oster breadmaker manual 5815 sentryselect investments info - Feb 26 2022

web oster breadmaker user manual bread recipes pages 80

oster bread machine 5815 manual by xf053 issuu - Sep 04 2022

web preheat oven to 375 place a pan of hot water on the bottom rack of your oven this will create steam inside the oven while the bread is baking to give you an authentic crust

oster bread maker none oster 5815 bread machine manual - Sep 23 2021

oster 5814 user manual pdf download manualslib - Jun 13 2023

web free kitchen appliance user manuals instructions and product support information find owners guides and pdf support documentation for blenders coffee makers juicers and

oster bread maker none oster automatic bread maker model - Jan 28 2022

web feb 3 2008 free kitchen appliance user manuals instructions and product support information find owners guides and pdf support documentation for blenders coffee

oster bread maker 5815 manual manualsonline com - May 12 2023

web oster 5815 bread maker manualrecent oster 5815 breadmaker instruction manual questions problems answers free expertdiy tips support troubleshooting help

oster bread maker 5815 i need manual for oster - Mar 10 2023

web download manuals user guides for 25 devices offered by oster in bread maker devices category choose one of the enlisted appliances to see all available service manuals

oster automatic bread maker model 5815 for sale online ebay - Apr 30 2022

web free kitchen appliance user manuals instructions and product support information find owners guides and pdf support documentation for blenders coffee makers juicers and

oster breadmaker 5815 manual sentryselect investments info - Mar 30 2022

web free kitchen appliance user manuals instructions and product support information find owners guides and pdf support documentation for blenders coffee makers juicers and

oster 5834 user manual bread recipes pdf - Jan 08 2023

web view and download oster 5845 user manual online culinary center 5845 bread maker pdf manual download

oster bread machine 5815 manual by seangonzalez3168 issuu - Aug 03 2022

web find many great new used options and get the best deals for oster automatic bread maker model 5815 at the best online prices at ebay free shipping for many products

oster bread maker manuals all guides - Feb 09 2023

web view and download oster 5858 user manual online oster compact bread maker user manual 5858 bread maker pdf manual download

oster 5845 manuals manualslib - Jul 02 2022

web download your manual upon registering an order a link to the requested manuals and or user guides will be sent via

email to the email address associated with your order see

[oster 5845 user manual pdf download manualslib](#) - Nov 06 2022

web sep 25 2017 oster bread machine 5815 manual pdf oster bread machine 5815 manual ppt oster bread machine 5815 manual tutorial oster bread machine 5815 manual

free oster bread maker user manuals manualsonline com - Nov 25 2021

instruction manuals oster - Aug 15 2023

web oster kitchen home begin typing to search use arrow keys to navigate enter to select touch devices users use touch swipe gestures

oster 5815 breadmaker ereplacementparts com - Oct 05 2022

web manuals and user guides for oster 5845 we have 1 oster 5845 manual available for free pdf download user manual

oster 5815 bread machine recipes - Jun 01 2022

web oster breadmaker manual 5815 william 29 nov support see prices oster breadmaker manual 5815 smith corona galaxie manual used ford manual