



Figure 3  
3-Cylinder Engine Lubrication System

Oil flows from the filter to the main oil gallery which runs the length of the cylinder block and intersects the tappet bores.

The main gallery also supplies oil through drilled passages in the block to the crankshaft main bearings, and to the connecting rod journals via drillings in the crankshaft. Additional drilled passages from each main bearing direct oil to the camshaft bearings.

The camshaft drive gear bushing is pressure lubricated through a drilled passage from the front main bearing. The gear has small oil passages machined on both sides which allow the oil to escape.

The timing gears are lubricated by oil from the main gallery and the pressure lubricated camshaft drive gear bushing.

Cylinder walls, pistons and piston pins are splash lubricated by oil thrown from the connecting rods and rotating crankshaft.

An intermittent flow of oil is directed to the valve rocker arm shaft assembly via a drilled passage in the cylinder block located vertically above the No. 1 camshaft bearing. This drilling aligns with a corresponding hole in the cylinder head. As the camshaft turns, holes in the camshaft and camshaft bearing align and a regulated stream of oil is directed to the cylinder head and on up the rocker arm shaft support bolt to the rocker shaft. The oil flows from the shaft through drilled holes in each rocker arm bushing to lubricate both ends of the arms. Excess oil flows down the push rods and assists in lubricating the tappets before draining back into the sump through cored openings in the block.

# Ford 34industrial Tractor Service Manual

**Ford Motor Company. Tractor and  
Implement Division**



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## **Table of Contents Ford 34industrial Tractor Service Manual**

1. Understanding the eBook Ford 34industrial Tractor Service Manual
  - The Rise of Digital Reading Ford 34industrial Tractor Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Ford 34industrial Tractor Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Ford 34industrial Tractor Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Ford 34industrial Tractor Service Manual
  - Personalized Recommendations
  - Ford 34industrial Tractor Service Manual User Reviews and Ratings
  - Ford 34industrial Tractor Service Manual and Bestseller Lists
5. Accessing Ford 34industrial Tractor Service Manual Free and Paid eBooks
  - Ford 34industrial Tractor Service Manual Public Domain eBooks
  - Ford 34industrial Tractor Service Manual eBook Subscription Services

- Ford 34industrial Tractor Service Manual Budget-Friendly Options
- 6. Navigating Ford 34industrial Tractor Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Ford 34industrial Tractor Service Manual Compatibility with Devices
  - Ford 34industrial Tractor Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Ford 34industrial Tractor Service Manual
  - Highlighting and Note-Taking Ford 34industrial Tractor Service Manual
  - Interactive Elements Ford 34industrial Tractor Service Manual
- 8. Staying Engaged with Ford 34industrial Tractor Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Ford 34industrial Tractor Service Manual
- 9. Balancing eBooks and Physical Books Ford 34industrial Tractor Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Ford 34industrial Tractor Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Ford 34industrial Tractor Service Manual
  - Setting Reading Goals Ford 34industrial Tractor Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ford 34industrial Tractor Service Manual
  - Fact-Checking eBook Content of Ford 34industrial Tractor Service Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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