

**PART – II**

**WORKSHOP TECHNOLOGY**

**SECTION A**

**Marks : 30**

*Answer any **eight** questions out of the given 10 questions of 1 mark each. 1×8=8*

27. Name any welding process in which no filler metal is used.
28. Which of the following is a fusion welding process ?
  - (i) Gas welding
  - (ii) Seam welding
  - (iii) Spot welding
29. Which gases are commonly used in gas welding ?
30. In arc welding, only AC is used. Is this true ?
31. In which resistance welding process are electrodes in the shape of a wheel ?
32. In which inert gas welding process are tungsten electrodes used ?
33. Which of the following is *not* a metal coating process ?
  - (i) Electroplating
  - (ii) Galvanizing
  - (iii) Varnishing
34. Which type of plastic can be reused ?
35. Which of the following is *not* a plastic manufacturing process ?
  - (i) Injection moulding
  - (ii) Compression moulding
  - (iii) Plastic casting
36. Which of the following process is used for making hair combs ?
  - (i) Injection moulding
  - (ii) Compression moulding
  - (iii) Casting

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**Lingjun Ying**



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### **Table of Contents Engineering Science N3 Maths Question Papers**

1. Understanding the eBook Engineering Science N3 Maths Question Papers
  - The Rise of Digital Reading Engineering Science N3 Maths Question Papers
  - Advantages of eBooks Over Traditional Books
2. Identifying Engineering Science N3 Maths Question Papers
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Engineering Science N3 Maths Question Papers
  - User-Friendly Interface
4. Exploring eBook Recommendations from Engineering Science N3 Maths Question Papers
  - Personalized Recommendations

- Engineering Science N3 Maths Question Papers User Reviews and Ratings
- Engineering Science N3 Maths Question Papers and Bestseller Lists
- 5. Accessing Engineering Science N3 Maths Question Papers Free and Paid eBooks
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  - Engineering Science N3 Maths Question Papers eBook Subscription Services
  - Engineering Science N3 Maths Question Papers Budget-Friendly Options
- 6. Navigating Engineering Science N3 Maths Question Papers eBook Formats
  - ePub, PDF, MOBI, and More
  - Engineering Science N3 Maths Question Papers Compatibility with Devices
  - Engineering Science N3 Maths Question Papers Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Engineering Science N3 Maths Question Papers
  - Highlighting and Note-Taking Engineering Science N3 Maths Question Papers
  - Interactive Elements Engineering Science N3 Maths Question Papers
- 8. Staying Engaged with Engineering Science N3 Maths Question Papers
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Engineering Science N3 Maths Question Papers
- 9. Balancing eBooks and Physical Books Engineering Science N3 Maths Question Papers
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Engineering Science N3 Maths Question Papers
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Engineering Science N3 Maths Question Papers
  - Setting Reading Goals Engineering Science N3 Maths Question Papers
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Engineering Science N3 Maths Question Papers
  - Fact-Checking eBook Content of Engineering Science N3 Maths Question Papers

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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web m s h beams grade q235 ss400 q345b s235jr s275jr s355jr a36 astm a572 gr50 size h b t1 t2 mm unit weight kg m size h b t1 t2 mm unit weight kg m size h b t1 t2 mm unit weight kg m 100x100x6 0x8 16 9 294x200x8 0x12 56 8 440x300x11x18 124 125x125x6 5x9 23 6 294x302x12x12 85 0 446x199x8 0x12

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web ms h beams jis sizes 100 x 100 x 6 0 x 8 0 mm x 6m 100 x 100 x 6 0 x 8 0 mm x 12m 125 x 125 x 6 5 x 9 0 mm x 6m 125 x 125 x 6 5 x 9 0 mm x 12m 150 x 150 x 7 0 x 10 0 mm x 6m 150 x 150 x 7 0 x 10 0 mm x 12m 160 x 160 x 8 0 x 13 0 mm x 12m 175 x 175 x 7 5 x 11 0 mm x 12m 200 x 200 x 8 0 x 12 0 mm x 6m 200 x 200 x 8 0 x 12 0 mm x 12m

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web h beams in accordance with jis nominal section unit size h x b x t1 x t2 r area weight mm cm2 kg m ix iy rx ry sx sy zx zy 100x100 100 x 100 x 6 x 8 8 21 59 16 9 378 134 4 18 2 49 76 27 86 41 125x125 125 x 125 x 6 5 x 9 8 30 00 23 6 839 293 5 29 3 13 134 47 152 72 150x 75 150 x 75 x 5 x 7 8 17 85 14 0 666 50 6 11 1 66 89 13 102 21