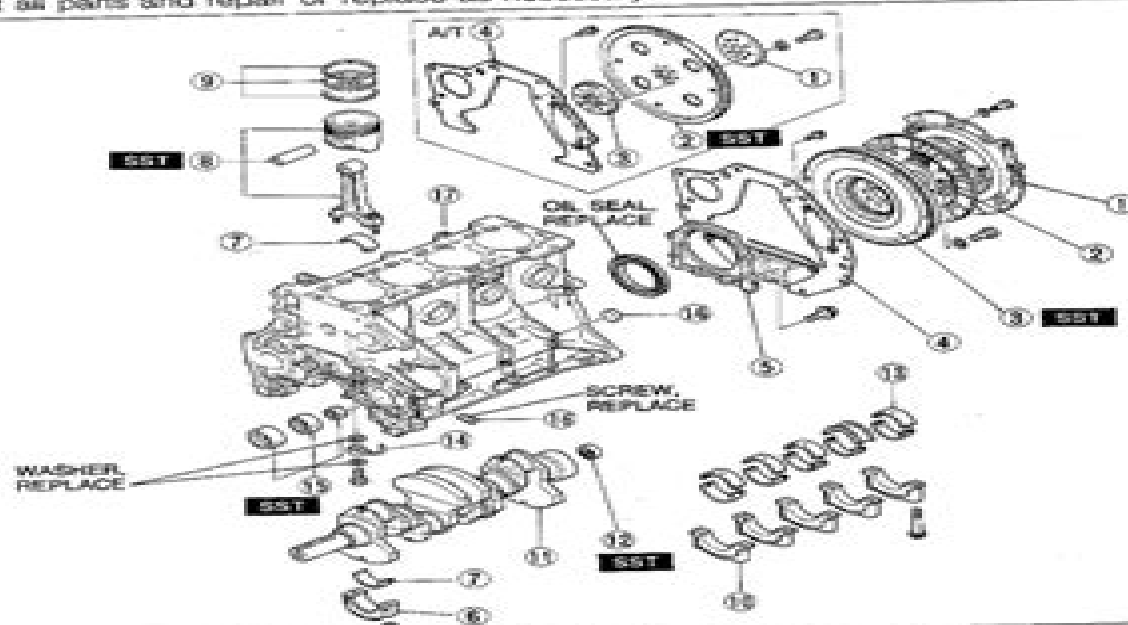


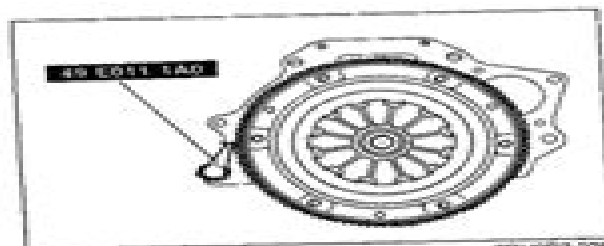
CYLINDER BLOCK

1. Remove in the order shown in the figure referring to the **Disassembly note**.
2. Inspect all parts and repair or replace as necessary.



28U062-018

- | | |
|--|--|
| 1. Clutch cover (M/T). Plate (A/T) | 10. Main bearing cap |
| 2. Clutch disc (M/T). Drive plate (A/T) | 11. Crankshaft |
| 3. Flywheel (M/T). Adapter (A/T) | Inspection..... page B2-49 |
| 4. End plate | 12. Pilot bearing (M/T) |
| 5. Rear cover | 13. Main bearing |
| 6. Connecting rod cap | Inspection for peeling, scoring, or damage |
| 7. Connecting rod bearing | 14. Oil jet |
| Inspection for peeling, scoring, or damage | 15. Balance shaft bushing |
| 8. Connecting rod, piston and piston pin | Replacement..... page B2-50 |
| Inspection..... pages B2-47, 48 | 16. Blind plug and screw |
| 9. Piston ring | Replacement..... page B2-51 |
| Inspection..... page B2-47 | 17. Cylinder block |
| | Inspection..... page B2-45 |

Disassembly note**Clutch cover and flywheel (M/T) or drive plate**Remove the clutch cover and flywheel (M/T), or drive plate (A/T) with the **SST** or equivalent.

28U062-025

Mazda Bounty Workshop Manual

W. H. Davies

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the author's name.

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Mazda Pick-up Owners Workshop Manual J. H. Haynes, Peter Ward, 1976-06-01 **Mazda Pick-up, B1600, B1800, B2000, 1972 Thru 1982, 96.8 Cu in (1.6 Liter), 108 Cu in (1.8 Liter), 120.2 Cu in (2.0 Liter) Owners Workshop Manual** John Harold Haynes, Peter Ward, 1982 **Mazda Pick-Ups Owner's Workshop Manual** Peter Ward, Mike Stubblefield, John Harold Haynes, 1988-01-01 **The Cumulative Book Index**, 1974 **Popular Mechanics**, 1945-11

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