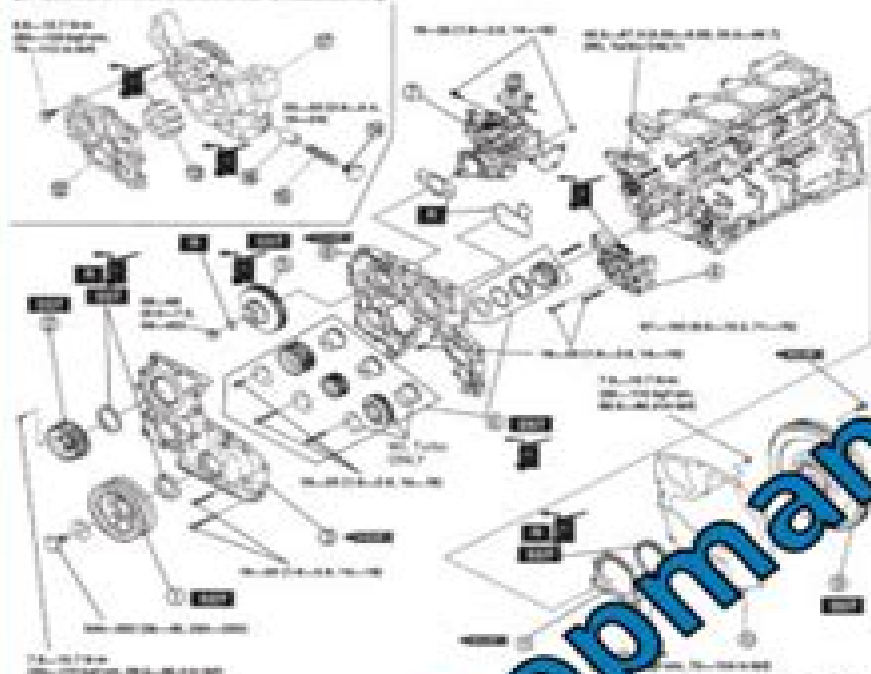


Mazda B-Series 1998-2006 Workshop Manual

CYLINDER BLOCK DISASSEMBLY/ASSEMBLY (2)

1. Disassemble in the order shown in the figure.
2. Assemble in the reverse order of disassembly.



1	Crankshaft pulley	Disassembly Note
2	PIP pulley	Disassembly Note
3	Timing gear cover	Disassembly Note
4	Oil pump	Disassembly Note
5	PIP gear	Disassembly Note
6	Timing gear	Disassembly Note
7	PIP gear	Disassembly Note
8	Oil pump	Disassembly Note

9	Oil pump	Disassembly Note
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14	Oil pump	Disassembly Note
15	Oil pump	Disassembly Note
16	Oil pump	Disassembly Note
17	Oil pump	Disassembly Note

Crankshaft Pulley Disassembly Note

- Remove the crankshaft pulley by using the SST.



PIP Pulley Disassembly Note

- Remove the PIP pulley by using the SST.



Timing Gear Cover Disassembly Note

1. Remove the timing gear cover by using a separator tool.



2. Remove the oil seal by using a screwdriver provided with a rag.



PIP Gear Disassembly Note

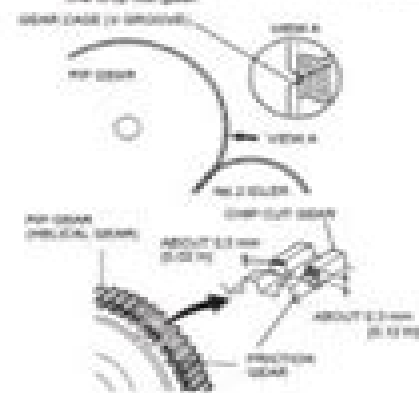
1. Set the No. 1 cylinder to compression TDC.
2. Rotate the flywheel ring gear from TDC to approximately 90° BTDC (about 10 teeth on the gear).

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3. Verify that the anti-gear (V groove) of the timing gear cover and the ship-out gear of the PIP gear are aligned.

Note

- If the ship-out gear is hard to find, move the PIP gear on notch back and forth, then check the ship-out gear.



4. Hold the crankshaft by using the SST and loosen the gear nut.



5. Remove the PIP gear by using the SST.

CONTINUED

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Mazda B Series Engine Service Tools Manual

H Kauffman



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