

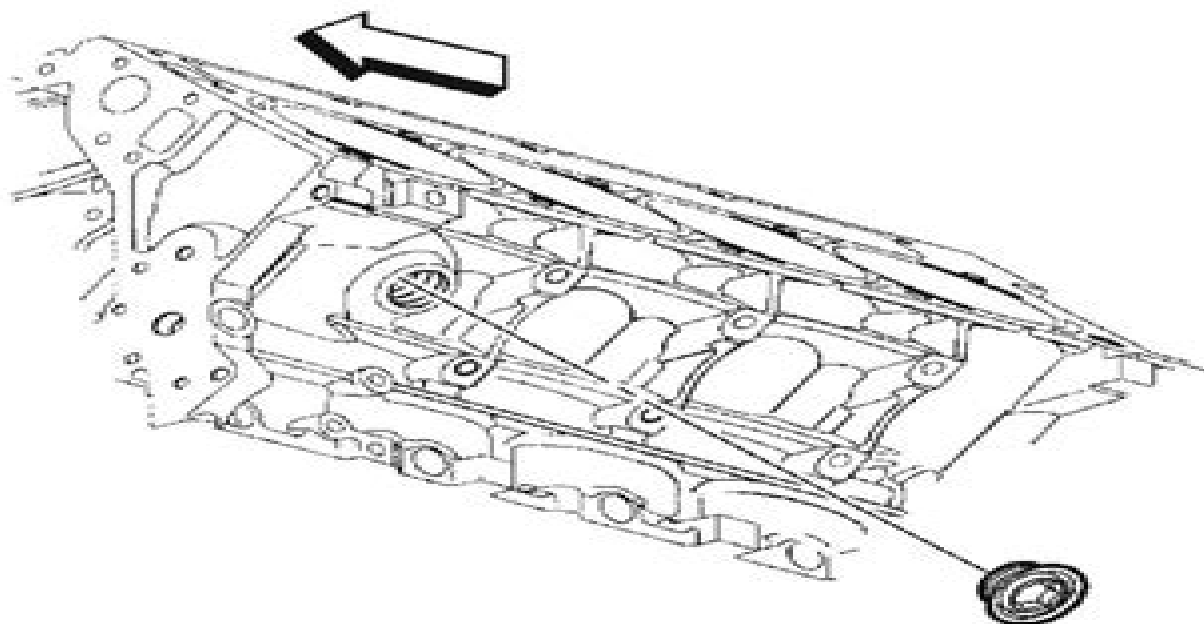
- Apply the proper amount and type of sealant to the sealing washer, as recommended in the service procedure.

1. Apply a 3.175 mm (0.125 in) bead of sealant GM P/N 12346004 (Canadian P/N 10953480) to the engine block coolant heater sealing washer, if applicable. Refer to Sealers, Adhesives, and Lubricants.

**NOTE:** Refer to Fastener Notice in Cautions and Notices.

2. Install the engine block coolant heater to the engine block, if applicable.

**Tighten:** Tighten the block coolant heater to 40 N.m (30 lb ft).



**Fig. 2: View Of Engine Block Left Front Coolant Drain Hole Plug**

# Manual For Repair Yukon 2002

**Siddappa N.Byrareddy**



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