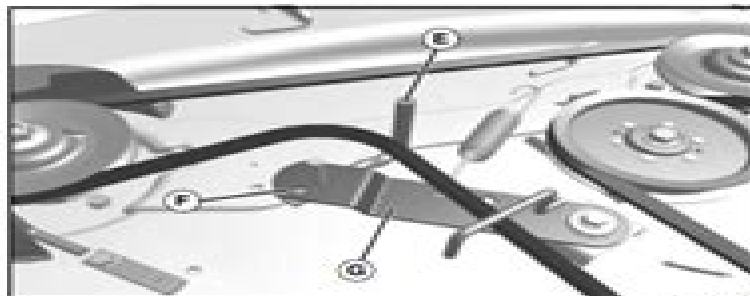


MX37693

- Loosen bolt (C) on belt guide.
- Loosen hardware on two sheaves (D), and remove belt from all sheaves.

5. Inspect belt for wear or damage; replace as necessary.
6. Clean top surface of mower deck and sheaves.
7. Install belt on mower deck as shown.
8. Install and tighten bolt (C) on belt guide.



MX36599

**Picture Note:** Shown without sheave for clarity only.

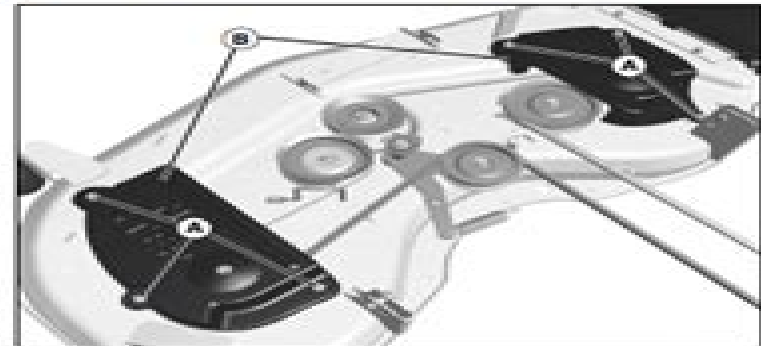
9. Make sure belt guide (E) is indexed properly into hole (F) on tension arm (B).
10. Tighten sheave hardware to 47 N•m (35 lb-ft).
11. Make sure belt is properly seated on all sheaves, and install belt shield.
12. Install mower deck.

## Replacing Mower Drive Belt (48 and 54 Inch Mowers)

1. Park machine safely. (See Parking Safety in SAFETY section.)
2. Allow engine and muffler to cool completely.
3. Remove mower deck.
4. Remove drive belt:



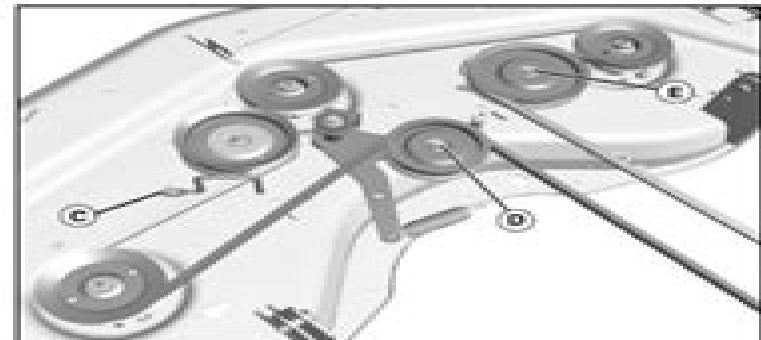
**CAUTION:** Avoid injury! Components are installed under spring tension. Wear eye protection and use proper tools when installing and removing components with spring tension.



MX37694

**Picture Note:** 48 inch mower deck shown.

- Remove six bolts (A) and left and right belt covers (B).



MX37695

- Loosen bolt (C) on belt guide.
  - Loosen nut (D) and bolt (E) on sheaves, and remove belt from all sheaves.
5. Inspect belt for wear or damage; replace as necessary.
  6. Clean top surface of mower deck and sheaves.
  7. Install belt on mower deck as shown.
  8. Install and tighten bolt (C) on belt guide.

# Manual For John Deere Z425

**Penton Staff**



## **Manual For John Deere Z425:**

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These specifications include dimensions fits clearances and timing instructions Next in order of arrangement is the  
procedures section In the procedures section the order of presentation starts with the front axle system and steering and  
proceeds toward the rear axle The last portion of the procedures section is devoted to the power take off and power lift  
systems Interspersed where needed in this section are additional tabular specifications pertaining to wear limits torquing etc  
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