

TABLE 1 - TROUBLE-SHOOTING GUIDE

| PROBLEM                              | POSSIBLE CAUSE                                                                                                                                  | RECOMMENDED ACTION                                                                                                                                                                              |
|--------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| NO HIGH VOLTAGE OUTPUT               | A. OVERLOAD not reset<br>B. Overload relay contacts connecting<br>C. Damage to T2 Transformer<br>D. Damage to T1 Variac (RAISE VOLTAGE CONTROL) | A. Press Reset Button<br>B. Clean or replace RY1A contacts<br>C&D Check output of component with external voltmeter; replace if necessary                                                       |
| LOW VOLTMETER READINGS               | A. Voltmeter out of adjustment<br>B. Low line voltage                                                                                           | A. Recalibrate voltmeter<br>B. Obtain reading at power source and inform responsible authority                                                                                                  |
| ERRATIC HIGH VOLTAGE OUTPUT          | A. Variac (RAISE VOLTAGE CONTROL) brushes dirty or worn<br>B. Overload relay contacts not connecting properly<br>C. Fluctuating line voltage    | A. Clean or replace Variac brushes<br>B. Clean or replace RY1A contacts<br>C. Obtain reading at power source and inform responsible authority                                                   |
| AC OUTPUT OK;<br>NO DC OUTPUT        | A. Faulty CR1 diode                                                                                                                             | A. Replace CR1 diode                                                                                                                                                                            |
| ERRATIC OUTPUT CURRENT               | A. Arcing from R1 Resistor<br>B. Internal arcing in T2 Transformer                                                                              | A. Replace R1 Resistor<br>B. Check output current from T2 Transformer; replace if not constant                                                                                                  |
| OVERLOAD DOES NOT TRIP               | A. Bad 2D21 tube<br>B. Failure in power supply<br>C. SENS resistor value too low                                                                | A. Replace 2D21 tube<br>B. Check voltage at transformer (A1 2D21 Board)<br>C. Replace SENS Resistor (R4 A1 Board)                                                                               |
| OVERLOAD TRIPS TOO SOON              | A. SENS control set improperly<br>B. HV load more than 5 mA<br>C. SENS resistor value too high                                                  | A. Perform OVERLOAD Adjustment as described earlier in this publication<br>B. Limit HV load to max. of 5 mA                                                                                     |
| RAISING VOLTAGE BLOWS FUSE (NO LOAD) | A. Damage to T1 Variac<br>B. Faulty component in HIGH VOLTAGE section                                                                           | A. Check Variac and brushes for burn marks; replace if damaged<br>B. Disconnect input to C1 Capacitor & raise voltage. If fuse does not blow, check & replace faulty C1 Capacitor or CR1 diode. |

# Hipotronics Hd103 Hd106 Hd115 Hd125 Hd140 Users Guide User Guide

**Hussin A.Rothana**



**Hipotronics Hd103 Hd106 Hd115 Hd125 Hd140 Users Guide User Guide:**

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