

Operation Number	Detail Code	Description	Z 50R	XR 85R	XR 100R	XR 200R	XR 250R	XR 350R	XR 600R
110100		ENGINE REMOVE AND REPLACE	0.9	0.9	0.9	2.1	2.1	2.1	2.2
110105		CRANKCASE SET	—	—	—	—	—	6.7	7.0
110110		CRANKCASE GASKET	2.6	2.7	2.7	5.5	5.5	5.5	5.8
110115		LEFT CRANKCASE	2.9	3.6	3.6	6.5	6.5	6.5	6.5
110120		RIGHT CRANKCASE	2.8	3.0	3.0	5.7	5.7	5.7	6.1
110125		CRANKSHAFT, MAIN BEARING, MAIN BEARING HOLDERS (INCLUDES TIMING SPROCKET)	2.6	3.1	3.1	6.4	6.4	6.4	6.1
110135		BALANCER ASSEMBLY, BEARING, SHAFT, CHAIN OR GUIDE	—	—	—	5.8	5.8	5.8	6.0
110140		CAM CHAIN	1.3	2.7	2.7	2.7	2.7	2.7	4.2
110130		CRANKSHAFT OIL SEAL	0.4	0.5	0.5	0.7	0.7	0.7	0.8
110155		LEFT CRANKCASE COVER OR GASKET	0.1	0.1	0.1	0.8	0.8	0.7	0.7
110160		RIGHT CRANKCASE COVER OR GASKET	0.5	0.7	0.7	0.8	0.8	0.8	0.8
111100		CYLINDER, CYLINDER BASE GASKET	1.0	1.4	1.4	2.7	2.7	2.7	3.4
111103		PISTON, RINGS, PIN OR BEARING (ONE)	1.1	1.5	1.5	2.8	2.8	2.8	3.5
111106		CYLINDER HEAD	1.2	1.5	1.5	2.7	2.7	2.7	3.7
111109	G	INTAKE OR EXHAUST VALVE GUIDE (ONE) EACH ADDITIONAL	1.3 0.4	1.6 0.4	1.6 0.4	2.6 0.4	2.6 0.4	2.6 0.4	3.6 0.4
111112	G	VALVE, VALVE SPRING OR SEAL (ONE) EACH ADDITIONAL	1.0 0.1	1.3 0.1	1.3 0.1	2.3 0.1	2.3 0.1	2.3 0.1	3.4 0.1
111115		CYLINDER HEAD GASKET	0.9	1.2	1.2	2.2	2.2	2.2	3.2
111118		CAM SHAFT(S)	0.6	0.7	0.7	1.7	1.7	1.7	2.9
111121		CAM SHAFT SPROCKET, BEARING, BUSHING OR HOLDER	—	0.9	0.9	1.8	1.8	1.9	2.9
111130		CAM CHAIN TENSIONER	—	1.6	1.6	3.2	3.2	2.8	3.9
111133		CAM CHAIN TENSIONER LIFTER, ADJUSTER OR BRACKET ASSEMBLY/PUSHROD ASSEMBLY	0.2	—	—	—	—	2.2	3.4
111136		CAM CHAIN TENSIONER SPRING	0.2	1.6	1.6	3.2	3.2	2.2	3.4
111139		CAM CHAIN TENSIONER GUIDE	—	1.4	1.4	2.2	2.2	2.2	3.2
111148		CAM CHAIN TENSIONER ROLLER(S)	1.0	—	—	—	—	—	—
111151		CAM CHAIN TENSIONER ARM	1.3	—	—	—	—	—	—

Mechanics Time Guide

Zhe Xu



Mechanics Time Guide:

The Enigmatic Realm of **Mechanics Time Guide**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing lacking extraordinary. Within the captivating pages of **Mechanics Time Guide** a literary masterpiece penned by way of a renowned author, readers embark on a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting affect the hearts and minds of those that partake in its reading experience.

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