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Question Paper Code : 21545

B.E./B.Tech. DEGREE EXAMINATION, MAY/JUNE 2013.

Seventh Semester

Mechanical Engineering

ME 2027/ ME 701 / GE 1452 – PROCESS PLANNING AND COST ESTIMATION

(Common to Production Engineering)

(Regulation 2008)

(Common to PTME 2027 – Process Planning and Cost Estimation for
B.E (Part-Time) Sixth Semester – Mechanical Engineering – Regulation 2009)

Time : Three hours

Maximum : 100 marks

Answer ALL questions.

PART A — (10 × 2 = 20 marks)

1. What is SIMO chart?
2. Define 'Rating'.
3. List the information requires for process planning.
4. What are the two approaches to process planning?
5. Define costing.
6. What is meant by direct material? Give an Example.
7. Mention any two functions of cost estimation.
8. What do you meant by a realistic estimate?
9. What is meant by direct labour cost?
10. What is fatigue allowance?

PART B — (5 × 16 = 80 marks)

11. (a) (i) What steps are followed for doing a method study of job process? (8)
(ii) Write procedure of time study. (8)

Or

- (b) (i) What is the purpose of work measurement? Enumerate its uses. (8)
(ii) Discuss the tools are techniques for work measurement. (8)



Me2027 May June2014 Question

Y Pai



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Enjoying the Track of Appearance: An Mental Symphony within **Me2027 May June2014 Question**

In a world eaten by monitors and the ceaseless chatter of instantaneous interaction, the melodic beauty and psychological symphony produced by the written term often fade in to the backdrop, eclipsed by the persistent noise and disruptions that permeate our lives. But, located within the pages of **Me2027 May June2014 Question** a wonderful fictional value brimming with fresh emotions, lies an immersive symphony waiting to be embraced. Crafted by a wonderful musician of language, this captivating masterpiece conducts visitors on a mental trip, skillfully unraveling the concealed songs and profound impact resonating within each carefully crafted phrase. Within the depths with this emotional evaluation, we shall examine the book is central harmonies, analyze its enthralling publishing type, and surrender ourselves to the profound resonance that echoes in the depths of readers souls.

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