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EM-16

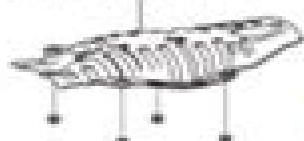
2006-PRE ENGINE MECHANICAL - ENGINE ASSEMBLY

DWD

PROPELLER WITH CENTER BEARING (SHAFT ASSEMBLY)

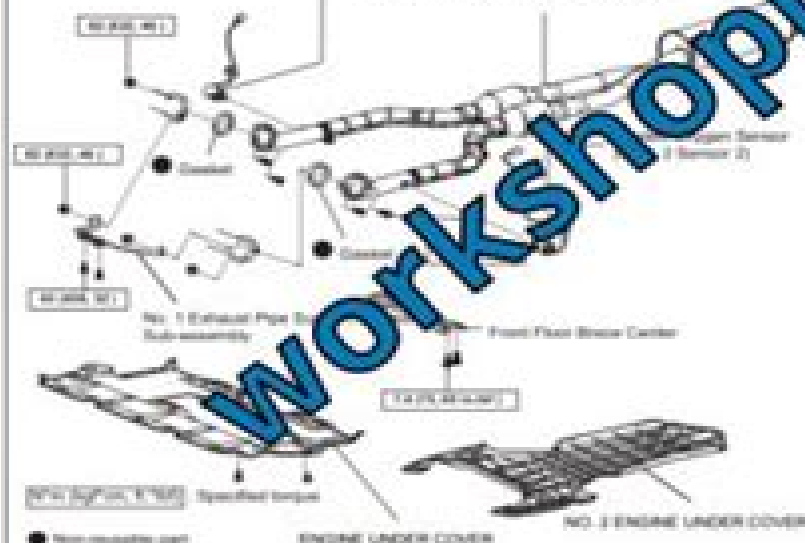


No. 1 Front Floor Heat Insulator



Heated Oxygen Sensor
(Bank 1 Sensor 2)

FRONT EXHAUST PIPE ASSEMBLY



No. 1 Exhaust Pipe To Sub-assembly

Front Floor Shield Center

Specified torque

ENGINE UNDER COVER

NO. 2 ENGINE UNDER COVER

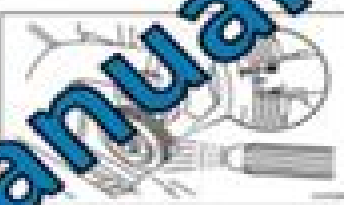
● Non-reusable part

EM-17

2006-PRE ENGINE MECHANICAL - ENGINE

DLC3

CO



- (4) Using a timing light, check the ignition timing.
Ignition timing:
8 to 12 BTDC at idle
- (5) Remove the SST from the DLC3.
- (6) Check the ignition timing.
Ignition timing:
8 to 15 BTDC at idle
- (7) Check that the ignition timing advances immediately when the engine speed is increased.
- (8) Disconnect the timing light from the engine.
- (9) Install the V-belt cover sub-assembly.

3. INSPECT ENGINE IDLE SPEED

- (a) Warm up and stop the engine.

NOTICE:

A warmed up engine should have an engine coolant temperature of over 80°C (176°F) and an engine oil temperature of 85°C (185°F), and the engine rpm should be stabilized.

- (b) When using the intelligent tester:

- (1) Connect the intelligent tester to the DLC3.

NOTICE:

Switch off all accessories and A/C before connecting the intelligent tester.

- (2) Place the engine speed at 2,500 rpm for approx. 90 seconds.
- (3) Push the intelligent tester main switch ON.
- (4) Enter the following items: position / Engine and ECT / Data list / Engine SPD.
Idle speed:
600 to 700 rpm

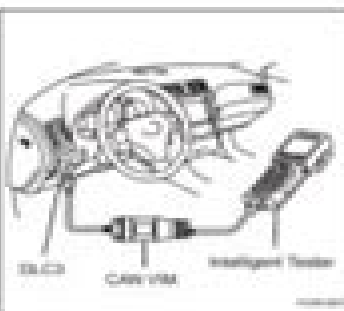
NOTICE:

When checking the idle speed, the transmission should be in the neutral.

HINT:

Please refer to the intelligent tester operator's manual for further details.
If the idle speed is not as specified, check the air intake system.

- (5) Disconnect the intelligent tester from the DLC3.



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Manual For Lexus Gs300

**David S. Moore, David K. Neal, George
P. McCabe**



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