

Removal Procedure

Table 1

Required Tools			
Tool	Part Number	Part Name	Qty
A	1U-6671	Puller Gp	1
	8S-4712	Bolt	2
	1P-0510	Driver Group	1

Start By:

- a. Remove the fan. Refer to Disassembly and Assembly, "Fan - Remove and Install".
- b. Remove the front cover. Refer to Disassembly and Assembly, "Front Cover - Remove".

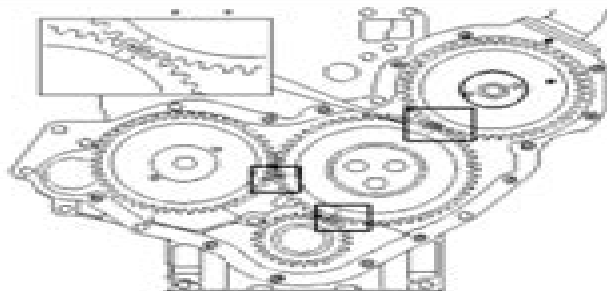


Illustration 1

g00541128

1. Rotate the crankshaft until the timing marks on the crankshaft gear, the camshaft gear, and the fuel injection pump gear are aligned, as shown.

Note: The timing marks on the idler gear may not be aligned. This is caused by the difference in the speed of the rotation of the idler gear.



Illustration 2

g00541130

2. Remove bolt (1) and the washer from the camshaft gear (2).

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RD Boyd



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