

Fig. 3 - A-Coil in Horizontal-Left Application (Factory Ready FE4A Only)

A00012

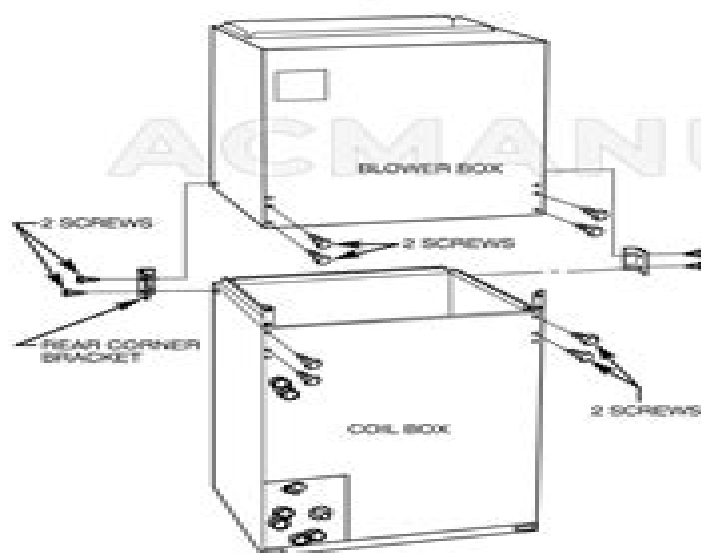


Fig. 4 - Modular Unit Assembly

A00290

D. Horizontal-Right Conversion of Units with Slope Coils (FE4A Only)

NOTE: Gasket kit number KFAHD0101SLP is required for horizontal slope coil conversion to maintain low air leak/low sweat performance.

1. Remove blower and coil access panels and fitting panel. (See Fig. 5.)

2. Remove screw securing coil assembly to right side casing flange.
3. Remove coil assembly.
4. Lay fan coil on its right side and reinstall coil assembly with condensate pan down.
5. Attach coil to casing flange using previously removed coil mounting screw.
6. Make sure pan cap in fitting door is properly seated on fitting door to retain low air leak rating of the unit.
7. Add gaskets included in kit per kit instructions.
8. Reinstall access panels and fitting panel, aligning holes with tubing connections and condensate pan connections.

Make sure liquid and suction tube grommets are in place to prevent air leaks and cabinet sweating. Install grommets after bracing.

E. Horizontal Right Conversion of Units With A-Coil (FE4A Only)

To convert units for horizontal right installations:

1. Remove blower and coil access panels. (See Fig. 6.)
2. Remove metal clip securing fitting panel to condensate pan. Remove fitting panel.
3. Remove 2 snap-in clips securing A-coil in unit.
4. Slide coil and pan assembly out of unit.
5. Remove horizontal drain pan support bracket from coil support rail on left side of unit and reinstall on coil support rail on right side of unit.
6. Convert air seal assembly for horizontal right.
 - a. Remove air seal assembly from coil by removing 4 screws.
 - b. Remove air splitter (B) from coil seal assembly by removing 3 screws. (See Fig. 6 inset)
 - c. Remove filler plate (A) and install air splitter (B) in place of filler plate.
 - d. Install filler plate (A) as shown in horizontal right application.
 - e. Remove condensate troughs (C) and install on opposite tube sheets.

Manual For Carrier Fe4anf005

Robert R. Redfield



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Operator's Manual ,1960 **Operating Instructions and Workshop Manual** Ford Motor Company of Canada. Service Department,1942 Operator's Manual ,1990 **Carrier System Design Manual. Part 2, Air Distribution** ,1960 *Operator's Manual* ,1989 **Carrier System Design Manual. Part 1, Load Estimating** Carrier Air Conditioning Company,1960 **Nodwell Tracked Carrier Model RN 25** Robin-Nodwell Manufacturing Ltd, **Carrier, Personnel, Full Tracked** ,1969 **Operator's Manual for Truck, Utility, Cargo/troop Carrier, 1-1/4 Ton, 4 X 4, M998 (2320-01-107-7155); Truck, Utility, Cargo/troop Carrier, 1-1/4 Ton, 4 X 4, with Winch, M1038 (2320-01-107-7156); Truck, Utility, Tow Carrier, Armored 1-1/4 Ton, 4 X 4, M966 (2320-01-107-7153); Truck, Utility, TOW Carrier, Armored, 1-1/4 Ton, 4 X 4, with Winch, M1036 (2320-01-107-7154); Truck, Utility, TOW Carrier, with Supplemental Armor, 1-1/4 Ton, 4 X 4, M1045 (2320-01-146-7191); Truck, Utility, TOW Carrier, with Supplemental Armor, 1-1/4 Ton, 4 X 4, with Winch, M1046 (2320-01-146-7188); Truck, Utility, Armament Carrier, Armored, 1-1/4 Ton, 4 X 4, M1025 (2320-01-128-9551); Truck, Utility, Armament Carrier, Armored 1-1/4 Ton, 4 X 4, with Winch, M1026 (2320-01-128-9552); Truck, Utility, Armament Carrier, with Supplemental Armor, 1-1/4 Ton, 4 X 4, M1043 (2320-01-146-7190); Truck, Utility, Armament Carrier, with Supplemental Armor, 1-1/4 Ton, 4 X 4, with Winch, M1044 (2320-01-146-7189); Truck, Utility, S250 Shelter Carrier, 4 X 4, M1037 (2320-01-146-7193); Truck, Utility, S250 Shelter Carrier, 4 X 4, with Winch, M1042 (2320-01-146-7187); Truck, Ambulance, 2-litter, Armored, 4 X 4, M996 (2310-01-111-2275); Truck, Ambulance, 4-litter, Armored, 4 X 4, M997 (2310-01-111-2274); Truck, Ambulance, 2-litter, Soft Top, 4 X 4, M1035 (2310-01-146-7194) ,1985**

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