

1. Set blocking device **A** on the main starting valve in the blocked position.

Engage turning gear **B**.

Close fuel oil inlet valve **C**.

Close cooling water inlet valve **B**.

Close cooling water outlet valve **E**.

Open cooling water drain cocks **F** and **G**.

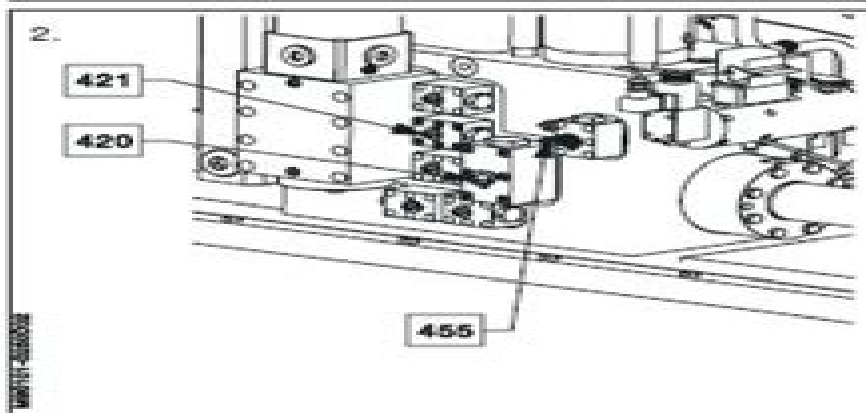
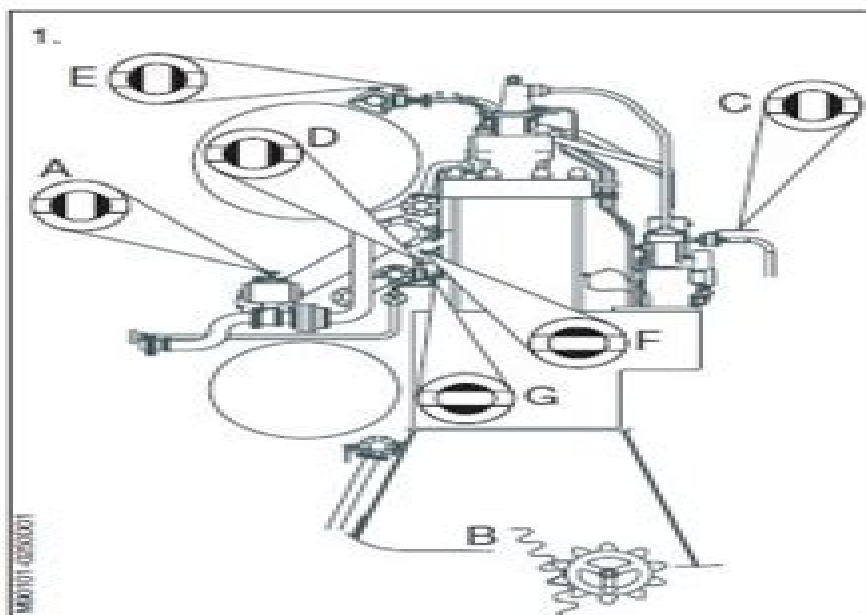
Shut off the air supply for the pneumatic exhaust valve spring, and vent the system.

2. Connect a pressure gauge at 'minimess' point 455.

Check the pressure.

Close valve 420 and open valve 421 on the hydraulic block.

Check that the system is pressure free.



Man Diesel S50mc Instructions Vol

H Kauffman



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