

(JT) Journeyman Rigger's Reference Card

Sling Capacities

MECHANICAL SPLICE IN POUNDS

DESIGN FACTOR 5:1

	Size in inches	1:2 Vertical	1:2 Loop or Basket 90° 2:1	60° 1:1	45° 1:1	30° 1:1	1:2 Loop Only if 1/2 inch or less	Size in mm
Wire Rope 1/2" (12.7mm)	1/4	1,300	960	2,600	2,200	1,820	1,300	6.4
	5/16	2,000	1,480	4,000	3,400	2,800	2,000	8.0
	3/8	2,800	2,200	5,600	5,000	4,000	2,800	9.6
	7/16	3,600	2,800	7,600	6,800	5,400	3,600	11.0
	1/2	5,000	3,800	10,000	8,800	7,200	5,000	12.0
	9/16	6,400	4,800	12,800	11,000	9,000	6,400	14.0
	5/8	7,800	5,800	15,600	13,600	11,000	7,800	16.0
	3/4	11,200	8,200	22,400	19,400	15,800	11,200	19.0
	7/8	15,200	11,200	30,400	26,000	22,000	15,200	22.0
	1	19,600	14,400	39,200	34,000	28,000	19,600	25.4
Wire Rope 1 1/2" (38.1mm)	1-1/8	24,000	18,000	48,000	42,000	34,000	24,000	28.5
	1-1/4	30,000	22,500	60,000	52,000	42,000	30,000	32.0
		MULTIPLIER		1.00	.75	.50	MULTIPLY BY	

Formula to find sling length: Total distance between pick points x Multiplier = Sling Length

Load Factors & Weight Distribution

5,000 # 5,000 # Tension in A = $\frac{\text{length B}}{\text{length A}} \times \text{share of load wt.}$ $\frac{B}{A}$ = Load Factor

Tension in A = $\frac{B}{3} \times 4,000$
Tension in A = 8,000 #

Known Runs

Share of Load Wt. @ A: $R_1 + R_2 = TS$
 $R_1 = P$
 $P \times W = \text{Share of Load wt. @ A}$

Share of Load Wt. @ B: $R_1 + R_2 = TS$
 $R_2 = P$
 $P \times W = \text{Share of Load wt. @ B}$

Legend:
 R_1 = Run, Side 1 (A)
 R_2 = Run, Side 2 (B)
 TS = Total Span
 P = Percentage
 W = Weight of Load

Known Weights

CG in Feet From A: $W_1 + W_2 = TW$
 $W_1 = P$
 $P \times S = \text{CG in ft. from A}$

CG in Feet From B: $W_1 + W_2 = TW$
 $W_2 = P$
 $P \times S = \text{CG in ft. from B}$

Legend:
 W_1 = Weight at A
 W_2 = Weight at B
 TW = Total Weight
 P = Percentage
 S = Span

Sling Capacities

DESIGN FACTORS - CHAIN 4:1

WEB 5:1

ROUND 5:1

	Size in Code	1:1 Vertical	1:2 Loop or Basket 90° 2:1	60° 1:1	45° 1:1	30° 1:1	1:2 Loop Only if 1/2 inch or less	Diameter or Width
Chain 6:1	9/32	3,500	2,800	7,000	6,100	4,800	3,500	7 mm
	3/8	7,100	5,680	14,200	12,300	10,000	7,100	10 mm
	1/2	12,000	9,600	24,000	20,800	17,000	12,000	13 mm
	5/8	18,100	14,480	36,200	31,300	25,600	18,100	16 mm
Web Eye & Eye	1-9-1	1,600	1,280	3,200	2,770	2,260	1,600	1"
	1-9-2	3,200	2,560	6,400	5,540	4,452	3,200	2"
	1-9-3	4,800	3,840	9,600	8,300	6,780	4,800	3"
	1-9-4	6,400	5,120	12,800	11,090	9,040	6,400	4"
	2-9-3	8,880	7,100	17,760	15,380	12,540	8,880	3"
	2-9-4	11,520	9,210	23,040	19,960	16,270	11,520	4"
Polyester Round	EN30	2,600	2,100	5,300	4,500	3,600	2,600	1"
	EN40	5,300	4,200	10,600	9,100	7,500	5,300	1"
	EN60	8,400	6,700	16,800	14,500	11,800	8,400	1.5"
	EN120	10,600	8,500	21,200	18,300	14,900	10,600	1.5"
	EN150	13,200	10,600	26,400	22,800	18,600	13,200	2"
	EN180	16,800	13,400	33,600	29,100	23,700	16,800	2"

Journeyman Rigger Study Guide

Liyong Dong



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Table of Contents Journeyman Rigger Study Guide

1. Understanding the eBook Journeyman Rigger Study Guide
 - The Rise of Digital Reading Journeyman Rigger Study Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Journeyman Rigger Study Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Journeyman Rigger Study Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Journeyman Rigger Study Guide
 - Personalized Recommendations
 - Journeyman Rigger Study Guide User Reviews and Ratings
 - Journeyman Rigger Study Guide and Bestseller Lists
5. Accessing Journeyman Rigger Study Guide Free and Paid eBooks
 - Journeyman Rigger Study Guide Public Domain eBooks
 - Journeyman Rigger Study Guide eBook Subscription Services
 - Journeyman Rigger Study Guide Budget-Friendly Options

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 - Journeyman Rigger Study Guide Compatibility with Devices
 - Journeyman Rigger Study Guide Enhanced eBook Features
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 - Adjustable Fonts and Text Sizes of Journeyman Rigger Study Guide
 - Highlighting and Note-Taking Journeyman Rigger Study Guide
 - Interactive Elements Journeyman Rigger Study Guide
8. Staying Engaged with Journeyman Rigger Study Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Journeyman Rigger Study Guide
9. Balancing eBooks and Physical Books Journeyman Rigger Study Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Journeyman Rigger Study Guide
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Journeyman Rigger Study Guide
 - Setting Reading Goals Journeyman Rigger Study Guide
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Journeyman Rigger Study Guide
 - Fact-Checking eBook Content of Journeyman Rigger Study Guide
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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