

## INTRODUCTION

This service manual describes the latest service information for the IC-M401E VHF MARINE TRANSCEIVER at the time of publication.  
4 versions of the IC-M401E have been designed. This service manual covers each version.

MODEL	VERSION	SYMBOL
IC-M401E	UK, EUR, HOL, FRG	BLACK
	EUR-1	WHITE

To upgrade quality, any electrical or mechanical parts and internal circuits are subject to change without notice or obligation.



## DANGER

**NEVER** connect the transceiver to an AC outlet or to a DC power supply that uses more than 15 V. This will ruin the transceiver.

**DO NOT** expose the transceiver to rain, snow or any liquids.

**DO NOT** reverse the polarities of the power supply when connecting the transceiver.

**DO NOT** apply an RF signal of more than 20 dBm (100mW) to the antenna connector. This could damage the transceiver's front end.

## ORDERING PARTS

Be sure to include the following four points when ordering replacement parts:

1. 10-digit order numbers
2. Component part number and name
3. Equipment model name and unit name
4. Quantity required

### <SAMPLE ORDER>

1110003200 SJC TA31136FH IC-M401E MAIN UNIT 5 pieces  
6620001210 Screw 2438 screw IC-M401E Chassis 12 pieces

Addresses are provided on the inside back cover for your convenience.

## REPAIR NOTES

1. Make sure a problem is internal before disassembling the transceiver.
2. **DO NOT** open the transceiver until the transceiver is disconnected from its power source.
3. **DO NOT** force any of the variable components. Turn them slowly and smoothly.
4. **DO NOT** short any circuits or electronic parts. An insulated turning tool **MUST** be used for all adjustments.
5. **DO NOT** keep power ON for a long time when the transceiver is defective.
6. **DO NOT** transmit power into a signal generator or a sweep generator.
7. **ALWAYS** connect a 40 dB to 50 dB attenuator between the transceiver and a deviation meter or spectrum analyzer when using such test equipment.
8. **READ** the instructions of test equipment thoroughly before connecting equipment to the transceiver.

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## **Table of Contents Icom Ic M401e Service Repair Manual**

1. Understanding the eBook Icom Ic M401e Service Repair Manual
  - The Rise of Digital Reading Icom Ic M401e Service Repair Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Icom Ic M401e Service Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Icom Ic M401e Service Repair Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Icom Ic M401e Service Repair Manual
  - Personalized Recommendations
  - Icom Ic M401e Service Repair Manual User Reviews and Ratings
  - Icom Ic M401e Service Repair Manual and Bestseller Lists
5. Accessing Icom Ic M401e Service Repair Manual Free and Paid eBooks
  - Icom Ic M401e Service Repair Manual Public Domain eBooks
  - Icom Ic M401e Service Repair Manual eBook Subscription Services
  - Icom Ic M401e Service Repair Manual Budget-Friendly Options
6. Navigating Icom Ic M401e Service Repair Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Icom Ic M401e Service Repair Manual Compatibility with Devices
  - Icom Ic M401e Service Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Icom Ic M401e Service Repair Manual
  - Highlighting and Note-Taking Icom Ic M401e Service Repair Manual
  - Interactive Elements Icom Ic M401e Service Repair Manual
8. Staying Engaged with Icom Ic M401e Service Repair Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Icom Ic M401e Service Repair Manual
- 9. Balancing eBooks and Physical Books Icom Ic M401e Service Repair Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Icom Ic M401e Service Repair Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Icom Ic M401e Service Repair Manual
  - Setting Reading Goals Icom Ic M401e Service Repair Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Icom Ic M401e Service Repair Manual
  - Fact-Checking eBook Content of Icom Ic M401e Service Repair Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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