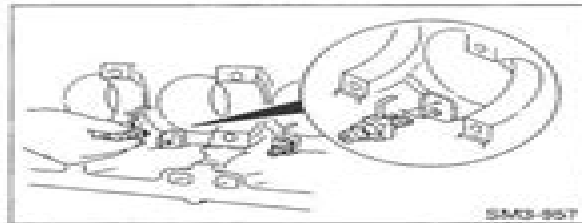




Special Tool: Cylinder Liner Puller
(09420-1210)



INSPECTION THE PISTON COOLING JET POSITIONING.

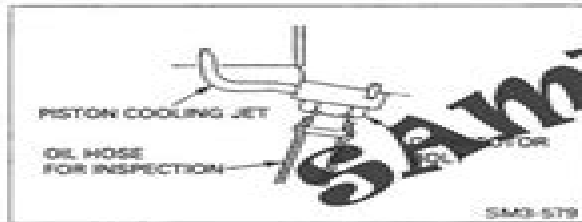
- NOTE:
- Do not remove the cooling jet except when performing overhauls or when other use necessary.
 - In the event that the cooling jet is removed, be sure to replace it on the engine after the jet positioning procedure are as follows.

Inspection of the piston cooling jet positioning procedure are as follows.

1. Remove the piston cooling jet connector bolt and install a special tool.

Special Tool: Connector Bolt (9001-24262)

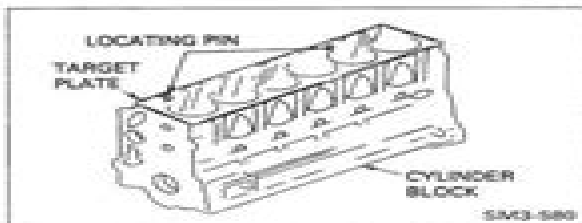
2. Connect a commercially available oil pump (pressure about 2 kgf/cm² (29.44 lb/sq.in), flow rate about 2.5L/min (2.64 U.S. qts/min)). Prepare fresh engine oil.
3. Connect the oil lines.
4. Connect the oil pump outlet to a special tool (connector bolt).



5. Install a special tool on the cylinder block.

For Model H07D

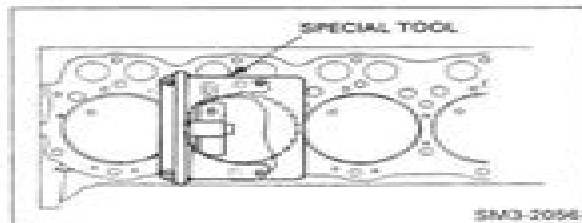
Special Tool: Target plate (09444-1290)



For Model H07C-T

Special Tool: Gauge (09470-1110)

NOTE: Install the special tool after removing the cylinder liner from cylinder block.



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Jicheng Xie



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