

DISASSEMBLY

THERMOSTAT:

1. Remove the coolant outlet connection and the thermostat and gasket, Figure 7.

CYLINDER HEAD:

2. Clean the head and remove carbon deposits from around the valve heads.
3. Using a valve spring compressor, Figure 8, remove the retainer locks, spring retainers/rotators, springs and seals from each valve, Figure 9.
4. Withdraw the valves and place in a numbered rack together with the valve rotators (where fitted).

ROCKER SHAFT ASSEMBLY:

5. Remove the cylinder head bolts which pass through the rocker shaft supports and slide the rocker shaft components from the shaft, Figure 10.

INSPECTION AND REPAIR

CYLINDER HEAD:

1. Scrape all gasket surfaces clean then wash the cylinder head in a suitable solvent and thoroughly dry with a lint free cloth or compressed air.
2. Inspect the cylinder head for damage and, if necessary, remove nicks and burrs from the gasket faces using a suitable abrasive. Ensure all traces of abrasive material are removed after repair.
3. Use a straight edge to check the flatness of the cylinder head in all directions, Figure 11. For flatness requirement see "Specifications"—Chapter 4.

NOTE: If the cylinder head exceeds the flatness specification it may be skimmed providing the depth from the lower face of the valve insert to the cylinder head face is not less than 0.064 in. (1.63 mm).

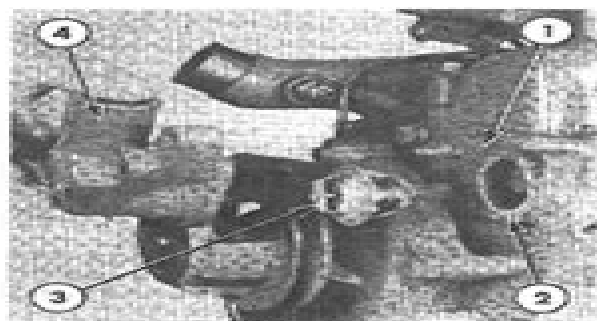


Figure 7

- Coolant Outlet and Thermostat Removal
1. Cylinder Head
 2. Gasket
 3. Thermostat
 4. Coolant Outlet Connection

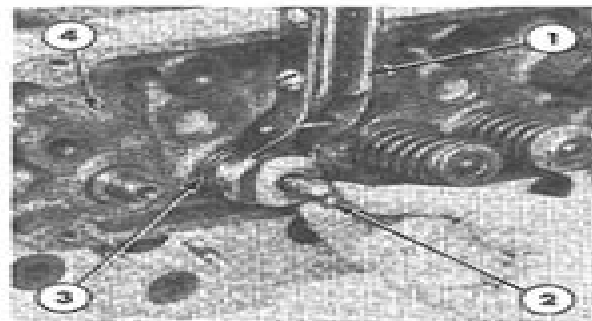


Figure 8
Valve Removal

1. Valve Spring Compressor
2. Retainer Locks
3. Valve Spring
4. Cylinder Head

Manual For 3930 Tractor

Michael Seilmaier



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Table of Contents Manual For 3930 Tractor

1. Understanding the eBook Manual For 3930 Tractor
 - The Rise of Digital Reading Manual For 3930 Tractor
 - Advantages of eBooks Over Traditional Books
2. Identifying Manual For 3930 Tractor
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manual For 3930 Tractor
 - User-Friendly Interface
4. Exploring eBook Recommendations from Manual For 3930 Tractor
 - Personalized Recommendations

- Manual For 3930 Tractor User Reviews and Ratings
- Manual For 3930 Tractor and Bestseller Lists
- 5. Accessing Manual For 3930 Tractor Free and Paid eBooks
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 - Manual For 3930 Tractor eBook Subscription Services
 - Manual For 3930 Tractor Budget-Friendly Options
- 6. Navigating Manual For 3930 Tractor eBook Formats
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 - Manual For 3930 Tractor Compatibility with Devices
 - Manual For 3930 Tractor Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Manual For 3930 Tractor
 - Highlighting and Note-Taking Manual For 3930 Tractor
 - Interactive Elements Manual For 3930 Tractor
- 8. Staying Engaged with Manual For 3930 Tractor
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Manual For 3930 Tractor
- 9. Balancing eBooks and Physical Books Manual For 3930 Tractor
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Manual For 3930 Tractor
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Manual For 3930 Tractor
 - Setting Reading Goals Manual For 3930 Tractor
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Manual For 3930 Tractor
 - Fact-Checking eBook Content of Manual For 3930 Tractor

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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