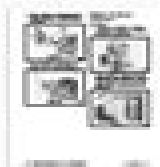


70



71



72



73



74



3. Pry the spring clip loose from the solenoid cover. See Figure 4-54. Remove the cover and O-ring.



FIGURE 4-54

4453

4. Unplug the wires from the solenoids. See Figure 4-55. Remove the bolts from the solenoids. Remove the solenoids.



FIGURE 4-55

4454

5. Remove the detent blocks, springs, and spools from the valve bores. See Figure 4-56. Mark the spools, blocks, and bores so that the parts can be returned to the bores that they were removed from.



FIGURE 4-56

4455

6. On the opposite side of the valve, remove the bolts that hold the cover to the valve housing. See Figure 4-57. Exercise caution because the cover is being acted on by spring pressure.



FIGURE 4-57

4456

7. Remove all spools and springs from their bores. See Figure 4-58. Mark the spools and bores so that the spools can be returned to the bores that they were removed from.

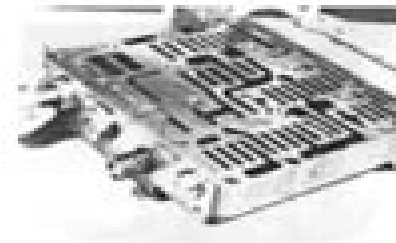


FIGURE 4-58

4457

8. Remove the stop plates and detent blocks from the valve body. See Figure 4-59.



FIGURE 4-59

4458

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