

HIGH-SPEED NEEDLE LOCKSTITCH MACHINE

DDL-5550 DDL-5530

INSTRUCTION MANUAL

Machine, Co.

Congratulations on your purchase of a JUKI sewing machine. Please read this Instruction Manual carefully before using the unit in order to get the most enjoyment and to enjoy using it for a long time.

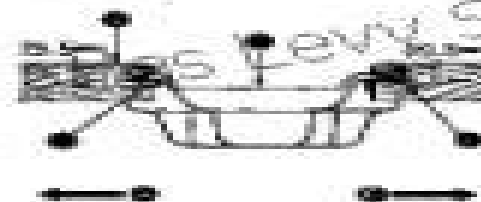
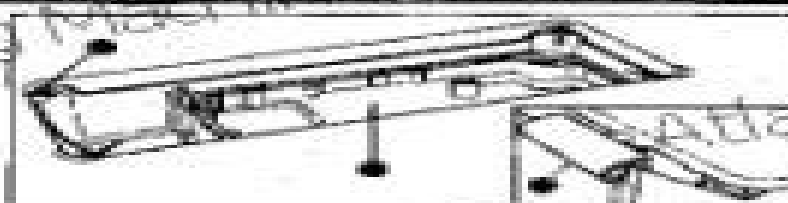
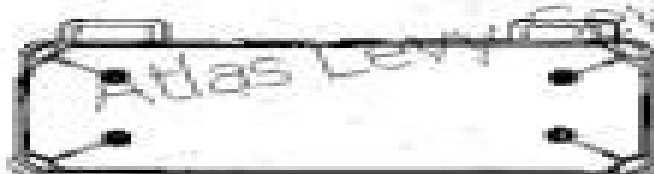
Atlas I

PREPARATION

1. Never operate the machine unless its oil pan has been filled with oil.
2. After setting up the machine, check the direction of motor rotation. To check it, turn the handwheel by hand to bring the needle down, and turn the motor switch ON while observing the handwheel. The handwheel should turn counterclockwise as observed from the handwheel side.
3. Do not use a large rubber plug for the first use.
4. Confirm that the settings and phase angles on Switches are correct by checking them against the settings shown on the motor nameplate.

1. Stop the needle down from the needle when you turn the motor switch OFF after the rotation is reversed.
2. Do not operate the motor switch while the needle is down.
3. Be careful to turn the motor switch OFF before doing the following: (a) removing the V belt.
4. Before or after the motor switch is turned ON, make sure to turn off the motor.
5. During operation, be careful not to allow your or any other person's finger or hand to come close to the handwheel, motor, pulley, or motor switch. Also, do not place anything near or on your machine to prevent it from being used.
6. If your machine is provided with a foot pedal, then, when it is used, be extremely careful against your machine being hit or damaged.

INSTALLATION



1. Installing the oil pan

- (1) The oil pan should rest on the four corners of the machine table frame.
- (2) Fix two rubber feet (●) on side (●) (operator's side) using nuts (●). At the front (●) side, fix two machine feet (●) on top (●) using nuts using a rubber-band holding. Then place oil pan (●) on the front feet.

- (3) Place (●) into the opening in the machine feet and in the machine head to take rubber bands (●) before placing the machine head on machine (●) on the four corners.

Atlas I

Juki 550user Guide

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Juki 550user Guide:

Reviewing **Juki 550user Guide**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is truly astonishing. Within the pages of "**Juki 550user Guide**," an enthralling opus penned by a highly acclaimed wordsmith, readers set about an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve in to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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