

AFTERTREATMENT

SCR Catalyst Inspection and Repair Guidelines

Overview

General inspection to determine if SCR Catalyst is acceptable for reuse.

Special Tools

None

Equipment Condition

SCR removed from vehicle



(continued)

To prevent personal injury and / or death, read all safety instructions in the "Safety Information" section of this manual.



(continued)

To prevent property damage, personal injury, and / or death, with transmission in park or neutral, set parking brake, and chock wheel chocks before doing diagnosis or service procedures.



(continued)

To prevent property damage, personal injury, and / or death, before working on the exhaust system, allow sufficient time for cool down. During regeneration, exhaust gas temperature could reach 1000°F (538°C) and exhaust system surface temperature could exceed 1000°F (761°C), which is hot enough to ignite or melt common materials, and to burn skin. The exhaust and exhaust components can remain hot after the vehicle has stopped moving.

AFTERTREATMENT

Inspection Procedure



Figure 116 SCR

1. SCR catalyst housing
2. Mounting strap

3. DEF dose

4. DEF sensor
 5. DEF sensor
 6. DEF sensor
1. Inspect Mounting strap and mounting straps for signs of overextension or damage.
 2. Check SCR catalyst housing for dents.
 3. Examine SCR catalyst housing inlet and outlet mounting flange for dents, cracks, or gouges.
 4. Inspect SCR catalyst housing sensor threads for damage.
 5. Check SCR catalyst housing inlet and outlet face for evidence of excessive coolant, oil, or fuel.
 6. Check SCR catalyst housing inlet and outlet face for gouges.

International Diagnostic Manual

Xiaolong Qi



International Diagnostic Manual:

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