

## SERVICE INFORMATION

## GENERAL

## NOTICE

- The Ignition Control Module (ICM) may be damaged if dropped. Also, if the connector is disconnected when current is flowing, the excessive voltage may damage the ICM. Always turn the ignition switch to OFF before servicing.
- Use a spark plug of the correct heat range. Using a spark plug with an incorrect heat range can damage the engine.
- When servicing the ignition system, always follow the steps in the troubleshooting sequence on page 4-4.
- The ignition timing cannot be adjusted since the ICM is factory preset.
- A faulty ignition system is often related to poor connections. Check those connections before proceeding.
- Make sure the battery is adequately charged. Using the starter motor with a weak battery results in a slower engine cranking speed as well as no spark at the spark plug.

## SPECIFICATIONS

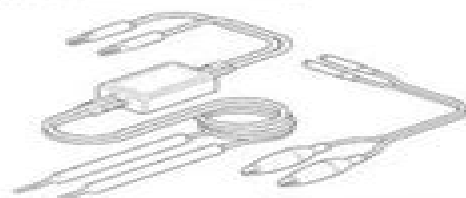
| ITEM                                  |          | SPECIFICATION                 |
|---------------------------------------|----------|-------------------------------|
| Spark plug                            | Standard | CPR6EA-9S (NGK)               |
| Spark plug gap                        |          | 0.8 – 0.9 mm (0.03 – 0.04 in) |
| Ignition coil peak voltage            |          | 100 V minimum                 |
| Ignition pulse generator peak voltage |          | 1.5 V minimum                 |
| Ignition timing ("F" mark)            |          | 10° BTDC at idle              |

## TORQUE VALUE

| ITEM            | QTY | THREAD DIA. (mm) | TORQUE N·m (kgf·m, lbf·ft) | REMARKS |
|-----------------|-----|------------------|----------------------------|---------|
| Timing hole cap | 1   | 14               | 10 (1.0, 7)                |         |

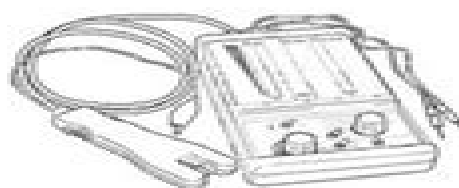
## TOOLS

Peak voltage adaptor  
07HGU-0020100  
(Not available in U.S.A.)



with commercially available digital multimeter (impedance 10 MΩ/DCV minimum)

IgnitionMate peak voltage tester  
MTP07-0286 (U.S.A. only)



# Honda Xrm Service Manual

**Clemens Wendtner**



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