

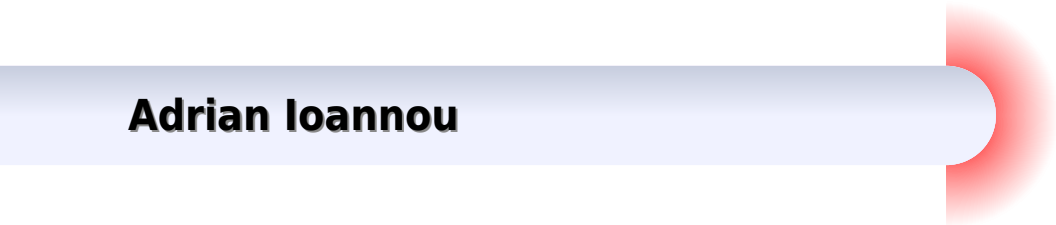


(1)	Main Motor Converter Alarm
(2)	Fault

Fault code	Cause	Actions
1	Overcurrent	Contact Atlas Copco
2	Ground fault	Contact Atlas Copco
	Too high voltage. The voltage on the converter is above the specifications.	Check the supply voltage Contact Atlas Copco.
3	Too low voltage. The voltage on the converter is below the specifications. Power quality faults	Check the supply voltage Contact Atlas Copco
4	Drive overload	Check for loose wiring/wiring errors Check supply voltage during start up Check fuses transformer (200V, 230V, 500V and 575V units only) Contact Atlas Copco
8	Converter overheating (heat sink)	Check the ambient temperature Check the cubicle cooling Check airflow around drive Check cooling fan and cooler contamination Contact Atlas Copco
256	Hardware fault	Contact Atlas Copco
512	Motor overload	Contact Atlas Copco
	Drive overload	Contact Atlas Copco
	Over-torque detection	Contact Atlas Copco
	Under-torque detection	Contact Atlas Copco
1024	Over-speed	Contact Atlas Copco
	Safe torque off	Check for loose wiring at inverter - Push emergency stop button Check temperature switch
8192	Output phase loss	Contact Atlas Copco
	Input phase loss	Check supply voltage Check for loose wiring/wiring errors Check supply voltage during start-up Check fuses transformer (200V, 230V, 500V and 575V units only)
16384	Communication error	Contact Atlas Copco

Fault Codes Atlas Copco

Adrian Ioannou



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Table of Contents Fault Codes Atlas Copco

1. Understanding the eBook Fault Codes Atlas Copco
 - The Rise of Digital Reading Fault Codes Atlas Copco
 - Advantages of eBooks Over Traditional Books
2. Identifying Fault Codes Atlas Copco
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Fault Codes Atlas Copco
 - User-Friendly Interface
4. Exploring eBook Recommendations from Fault Codes Atlas Copco
 - Personalized Recommendations
 - Fault Codes Atlas Copco User Reviews and Ratings
 - Fault Codes Atlas Copco and Bestseller Lists
5. Accessing Fault Codes Atlas Copco Free and Paid eBooks
 - Fault Codes Atlas Copco Public Domain eBooks
 - Fault Codes Atlas Copco eBook Subscription Services
 - Fault Codes Atlas Copco Budget-Friendly Options

6. Navigating Fault Codes Atlas Copco eBook Formats
 - ePub, PDF, MOBI, and More
 - Fault Codes Atlas Copco Compatibility with Devices
 - Fault Codes Atlas Copco Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Fault Codes Atlas Copco
 - Highlighting and Note-Taking Fault Codes Atlas Copco
 - Interactive Elements Fault Codes Atlas Copco
8. Staying Engaged with Fault Codes Atlas Copco
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Fault Codes Atlas Copco
9. Balancing eBooks and Physical Books Fault Codes Atlas Copco
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Fault Codes Atlas Copco
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Fault Codes Atlas Copco
 - Setting Reading Goals Fault Codes Atlas Copco
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Fault Codes Atlas Copco
 - Fact-Checking eBook Content of Fault Codes Atlas Copco
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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