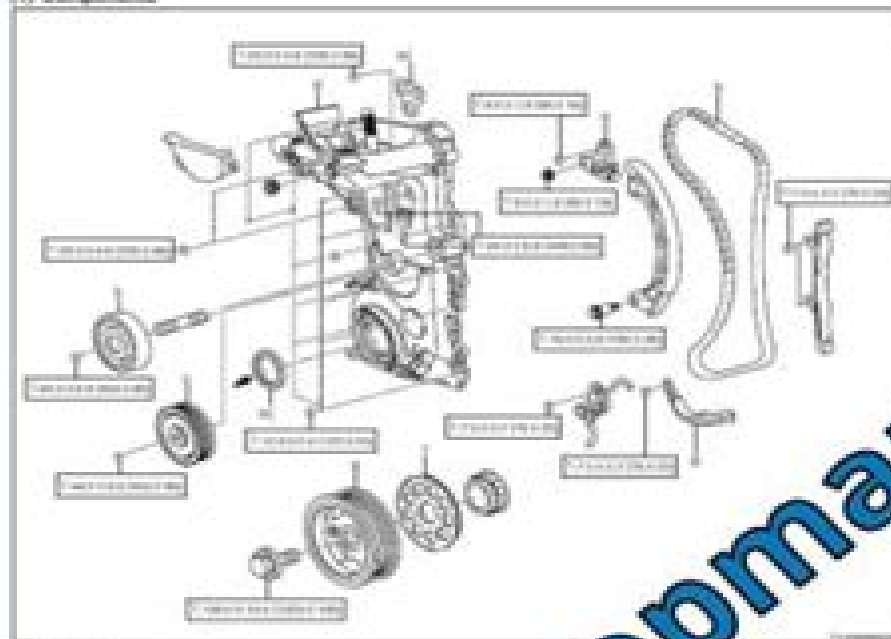


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2-1-3 REMOVAL AND INSTALLATION PROCEDURES

(1) Components



(2) Removal and installation procedures

- 1. a. Pulley A, crankshaft
- 2. a. Pulley B, camshaft
- 3. a. Pulley C, water pump
- 4. a. Pulley D, alternator
- 5. a. Pulley E, timing gear
- 6. a. Tensioner B, timing chain
- 7. a. Pulley F, crankshaft
- 8. a. Pulley G, camshaft
- 9. a. Pulley H, water pump
- 10. a. Pulley I, alternator
- 11. a. Pulley J, timing gear
- 12. a. Tensioner C, timing chain

2-1-4 POINTS OF REMOVAL

(1) Pulley A, crankshaft

1. Turn the pulley A in the direction of the arrow, until the timing mark of the pulley A is aligned with the indicator of the timing mark. (Set the No. 1 cylinder to the top dead center.)

2-1-4 POINTS OF INSTALLATION

(1) Gasket, EGR valve

1. Clean the installation surface of the No. 1 EGR valve and cylinder head.
2. Install the gasket to the cylinder head.

(2) Valve A, EGR valve

1. Insert the valve A in the arrow direction, being very careful not to interfere with the cylinder head gasket. (Do not install the valve A to the cylinder head.)

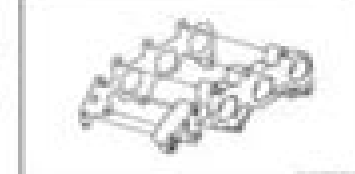
(3) Intake manifold-to-head No. 2 gasket, intake manifold insulator

1. Clean the gasket installation surface of the cylinder head and intake manifold.
2. Install the intake manifold No. 1 to the cylinder head with an insulator interposed.

(4) Manifold A, intake

1. Temporarily tighten the No. 1 EGR valve with the bolts shown in the figure.

2. Install the manifold A and tighten the bolts and nuts in the sequence shown in the right figure.



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