

- A positive system pressure at the highest point of 5 to 10 psi.
 - Make up water valve should be designed to add water to the system at the outlet of the boiler and should not be fed directly into the boiler.
2. Air removal equipment, including air separator and automatic air breather valves.
 3. A functioning expansion tank designed to system specifications.
 4. Filtration to remove particulates installed inline with the suction side of the recirculating pump.
 5. Bypass chemical feeder for corrosion inhibitor maintenance.
 6. Optionally a water meter could be installed in series with the automatic pressure activated water make up valve to monitor any make up water.
 7. Ensure water quality meets the following:

- Oxygen - less than 250 ppb (operating condition)
- pH - must be in the range of 8-10
- Total Iron & Copper - less than 25 ppm
- Corrosion Inhibitor - level capable of maintaining iron corrosion rates < 2 mpyr. Due to changing environmental restrictions, a non-heavy metal, all organic inhibitor is recommended, which is designed for multi-metal systems including ferrous metals and yellow metals such as copper and brass.
- Chlorides - less than 250 ppm as Cl. Limit applicable only to installations utilizing duplex steel pressure vessel components.

Install Water Piping

The bottom connection to the boiler is the INLET and must be connected as the return from the system. The top connection on the boiler is the OUTLET and must be connected as the supply to the system.

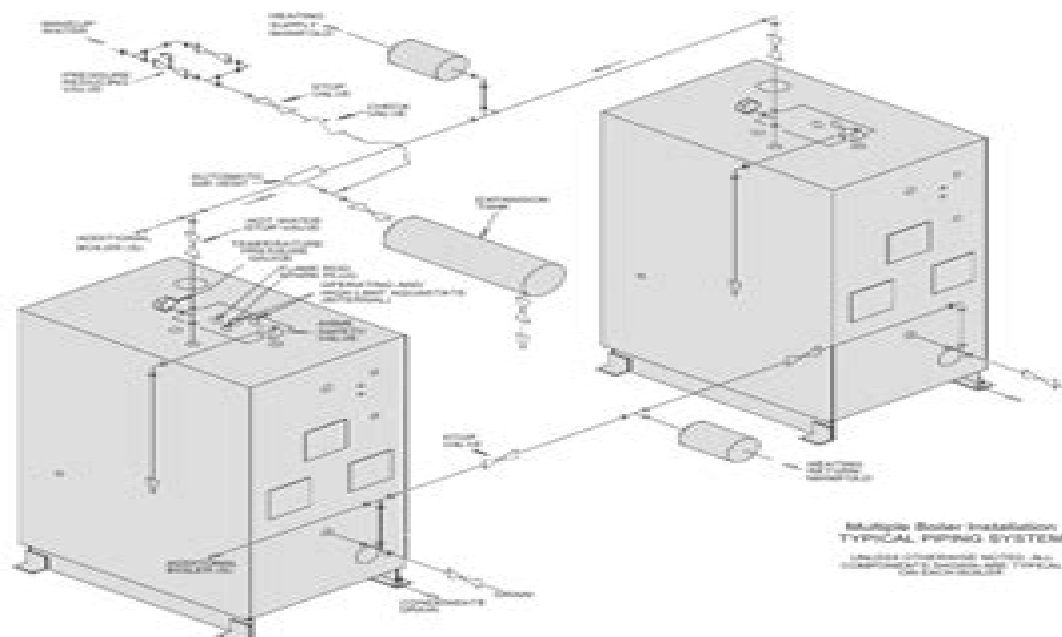


FIGURE 6 - TYPICAL PIPING (MULTIPLE BOILER SYSTEM)

Hydropulse Boiler Manual

Hongru Du



Hydropulse Boiler Manual:

This book delves into Hydropulse Boiler Manual. Hydropulse Boiler Manual is a vital topic that must be grasped by everyone, from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Hydropulse Boiler Manual, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:

- Chapter 1: Introduction to Hydropulse Boiler Manual
- Chapter 2: Essential Elements of Hydropulse Boiler Manual
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- Chapter 5: Conclusion

2. In chapter 1, the author will provide an overview of Hydropulse Boiler Manual. The first chapter will explore what Hydropulse Boiler Manual is, why Hydropulse Boiler Manual is vital, and how to effectively learn about Hydropulse Boiler Manual.
3. In chapter 2, this book will delve into the foundational concepts of Hydropulse Boiler Manual. The second chapter will elucidate the essential principles that need to be understood to grasp Hydropulse Boiler Manual in its entirety.
4. In chapter 3, this book will examine the practical applications of Hydropulse Boiler Manual in daily life. This chapter will showcase real-world examples of how Hydropulse Boiler Manual can be effectively utilized in everyday scenarios.
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6. In chapter 5, this book will draw a conclusion about Hydropulse Boiler Manual. The final chapter will summarize the key points that have been discussed throughout the book.

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