

Official

HONDA

SHOP MANUAL

XR200R

ENGINE REMOVAL/INSTALLATION

HONDA
XR200R

ENGINE INSTALLATION

The installation sequence is essentially the reverse of removal.

Reinstall the engine to the frame.

Support the rear of the engine by inserting a 7 mm x 10 mm pin through the engine hanger bracket and engine.

Insert the top and front hanger wires and 8 mm pins. Withdraw the 7 mm pin and support the rear of the engine with the cables and 10 mm bolts. Tighten all bolts to the specified torque.



Fig. 1-21-21 (1) (2)



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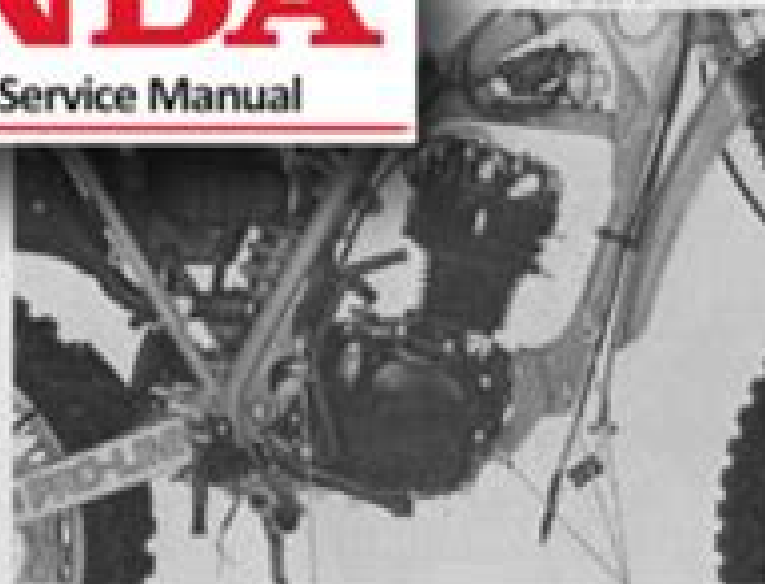


Fig. 1-21-21 (1) (2)

Fig. 1-21-21 (1) (2)

Fig. 1-21-21 (1) (2)

NOTE

After installing the engine, perform the following inspections and adjustments.

Engine oil level: Page 2-25.

Throttle cable free play: Page 2-16.

Chain and free play: Page 2-16.

Drive chain tension: Page 2-16.

Check the performance of the electrical system.

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WJ Hussar



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