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POWER

ON

OFF

AC

DCSP

DCRP

HIGH
FREQUENCY

Continuous

Off (Stick)

Start

5 Amp

ARC FORCE

4 5 6 7 8 9
Min Max

POST FLOW

20 28 36
12
3 Sec 45 Sec

CURRENT CONTROL

150 125 100 200
50 75 15 20 25 30 35 40 45 50 55 60 65 70 75 80
Min Max

CURRENT
RANGE

LOW 3-50

HIGH 20-320
Amps

REMOTE
CONTACTOR

Tig

Stick

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