

HIGH-SPEED NEEDLE LOCKSTITCH MACHINE

DDL-5550 DDL-5530

# INSTRUCTION MANUAL

Machine, Co.

Congratulations on your purchase of a JUKI sewing machine.  
Please read this Instruction Manual carefully before using the unit in order to get the most enjoyment and to enjoy using it for a long time.

Atlas I

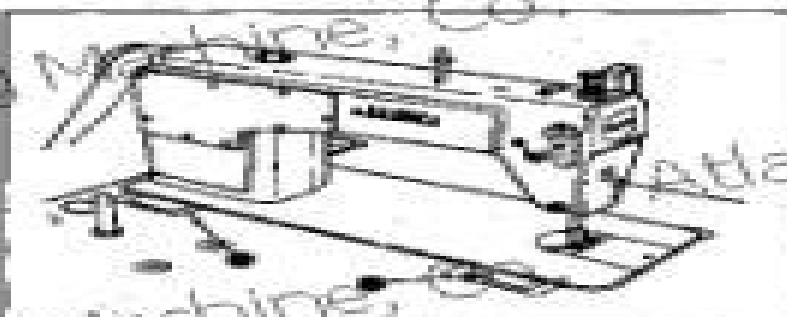
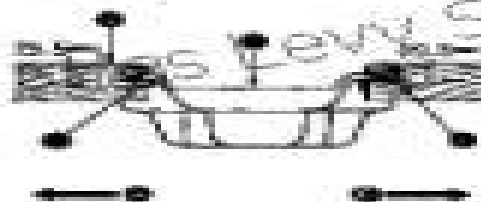
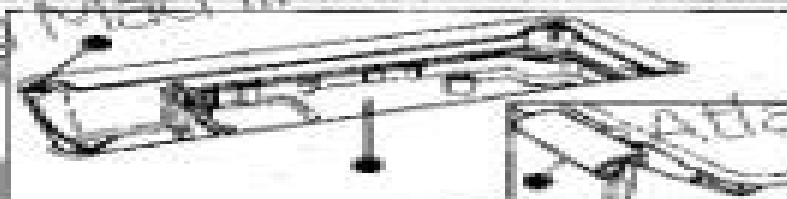
## PRELIMINARY INFORMATION

1. Never operate the machine unless its oil pan has been filled with oil.
2. After setting up the machine, check the direction of motor rotation. To check it, turn the handwheel by hand to bring the needle down, and turn the motor switch ON while observing the handwheel. The handwheel should turn counterclockwise as observed from the handwheel side.
3. Do not use a large rubber roller for the first use.
4. Confirm that the settings and phase angles on Switches are correct by checking them against the settings shown on the motor nameplate.

## OPERATION

1. Stop the needle down from the needle when you turn the motor switch OFF after the rotation is reversed.
2. Do not operate the motor switch ON while the needle is down.
3. Stop the motor switch OFF before using the machine for sewing.
4. When in operation, turn the motor switch ON to sew and the needle.
5. During operation, be careful not to allow your or any other person's finger or hand to come close to the handwheel, motor switch, motor or motor base. Do not place anything near or on your machine to prevent it from being damaged.
6. If your machine is provided with a foot pedal, turn the motor switch ON with your foot while your hand is on the handwheel.

## INSTALLATION



### 1. Installing the oil pan

- (1) The oil pan should rest on the four corners of the machine table frame.
- (2) Fix two rubber feet (●) on side (●) (position's side) using nuts (●). At the front (side) fix two machine feet (●) on top (●) using nuts using a rubber-band (shown). Then place oil pan (●) on the front feet.

(3) Push (●) into the opening in the machine feet and in the machine head to these rubber bands (●) before placing the machine head on machine (●) on the four corners.

Atlas I

# Juki 550user Guide

**Mike Jess**



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