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Check the connecting rod side float into the flywheels. It must be 0,4+0,5 mm (0.0157+0.0197 in).

Check the alignment of the crankshaft between centers. Runout may not exceed 0.02 mm (0.0008 in) at the bearing positions. Make an initial alignment of the flywheel using a copper hammer. A = 0.4 + 0.5 mm (0.0157+0.0197 in.)

B = 0,5 mm (0,02 in.) Aligned with half-flywheel





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