



BALANCING INSPECTION REPORT

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 Revision : 00
 Date : 10-Nov-14
 Responsibility : QC Department
 Page : 1 of 1

No. : Customer : Part Name :
 PO, No. : Location : Model :
 SSB-ID : Cust. WO. No. : Part No. :

REFERENCES :

1. PT.SSB Remanufacturing Engineering Drawing # 2. Customer's Requirement memo #

EQUIPMENT USED :

1. Bongo Balancing Machine (<3000 kg)

BALANCING TYPE

☐ DYNAMIC BALANCING ☐ STATIC BALANCING

INSPECTION AREA

☐ PRE SALVAGE INSPECTION ☐ POST SALVAGE INSPECTION

BALANCING PROCESS METHOD

☐ REMOVED ☐ ADDED ☐ COMBINATION

SPECIAL INSTRUCTION

1. 0 degree at Coupling key position for Dynamic Balancing
 2. 0 degree at Impeller key for Static Balancing
 3. Balance rotation follow actual Rotor/Impeller rotation

PUMP DATA

ITEM	Description	UNIT/SYMBOL	ACTUAL READING		
			FOR DYNAMIC BALANCING		FOR STATIC BALANCING
			LEFT	RIGHT	
1	Rotor Mass (m)	gram			N/A
2	Service Speed	Rpm			N/A
3	Balance Quality Required (G 2.5)	g.m/kg			N/A
4	Permissible specific unbalanced	e per			
5	Permissible unbalance	U per			

EVALUATION OF DATA

ITEM	NAME		UNIT	FORMULA	ACTUAL READING	
					LEFT	RIGHT
6	Residual Unbalance		g . M	-		
7	Correction Plane		degree	-		
8	Specific Unbalance	DYNAMIC BALANCING	g.m/kg	$e_{per} = 2,5 \left[\frac{30}{\omega \cdot R_{rpm}} - \times 10^{-2} \right]$		
				$e_{per} = 2,5 \left[\frac{30}{\omega \cdot R_{rpm}} - \times 10^{-2} \right]$		
	Permissible unbalance		g.m/kg	$U_{per} = m \times e_{per}$		

JUDGEMENT

ITEM	NAME	UNIT	FORMULA	READING	SPEC.	A/R*
9	Balance Quality (G)	mm/s	$G = \frac{E_{Max} \times N}{9.55}$			

SKETCH / ILLUSTRATION OF COMPONENTS & DURING ON BALANCING MACHINE :

pic1. Of component



pic2. Of component during on machine



OVERALL JUDGMENT: ☐ CEPT ☐

EJECT

Reviewed by
QC Engineer :

Prepared by
Inspector :

How Impeller Balance Report

Yan Bai



How Impeller Balance Report:

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