Inspection Fixture Design Guideline

Background

This guideline is intended as a reference for all fixtures used to assure the quality of parts purchased by Honda. It is intended to produce accurate and consistent quality inspections of Honda parts, regardless of the fixture supplier or manufacturing method.

Fixture Types

The fixture types included here are

- Holding (CMM, height gage, etc.)
- Attribute (Go/No Go)
- Variable
- Body / mating part simulation

Holding.

A simple fixture with little or no complex math data that holds and locates a part by using the part's datum and nets. Measurements cannot be conducted without the use of measurement equipment (CMM, height gage, etc.) (see figure 1).

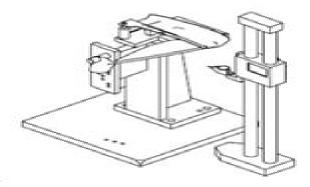


Figure 1

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