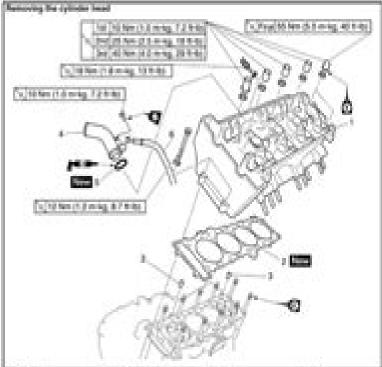
#### CYUNDER HEAD



Grater .	All Parts to remove	1.5%	Personal Control Contr
	Engre		Nature William HENNE, he page to
	Trials certained		Relation Continue TVF or page 8-16
	Exhaust parential		Beto to "Calabinal FS" or page 3-3.
1	Cylinder head		
1	Collision hand posted		
3	Descripe.		
100	Codettype		
100	Direct		
	Water purity breather from		
			For installation, reserve the namonal proces

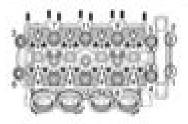
#### ....

#### REMOVING THE CYLINDER HEAD

- 1. Paristical
  - · States constituti
  - Exhaust complute fleate to "REMOVING THE CAMISHINFTS" on page 5-15.
- 2. Burelow
- Oxforder head rule.
- Cylinder head Softs.

#### **MARKET**

- Loosen the nuts in the proper sequence as shown.
- Loosen each ruf 10 of a turn of a time. After all of the rufs are fully loosened, remove from.



#### CHECKING THE CYLINDER HEAD

- 1. Elminate:
- Combustion chambles carbon deposits (liefly a munded scraper)

#### Market 1

Do not use a sharp instrument to avoid damaging or scretching

- . Spack plug hore friends
- Value seeks.
- 2. Check
- Cylinder head
  Demographistohes -- Replace

#### September 1

Replace the thanken values with the cylinder head.

Relate to "CHECKING THE VALVE SEXTS" on page 5-25.

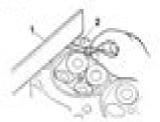
- Cylinder head water jacket
  Mineral deposits/test. -- Electrolis
- 3. Mescure:
- Cylinder head warpage Out of specification — Resultace the cylinder head.



Warpage Smit 8,16 mm (8,0000 in)



s. Place a sheightedge "7" and a thickness gauge "2" across the cylinder head.



- is. Measure the european
- If the limit is exceeded, resurface the cylinder head as foliosis.
- d. Place a 400-405 git set sandpaper or the surface plate and recurring the cylinder head comp a figure wight sandring pottern.

#### NOTE:

To onsure an even surface, rotate the cylinder head several times.

\*\*\*\*\*\*\*\*\*\*\*

# WATALLING THE CYLINDER HEAD

- 1. Ohede:
- \* Cylinder head botte "f".



Cylinder head bolt 8 Nov (0.8 m/kg, 5.8 ft/b)

#### MOTO

Relighten the cylinder head both to specification, before installing the cylinder head.

# **Manual Parts Engine Yamaha R1 2007**

**Emilie Sanchez** 

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