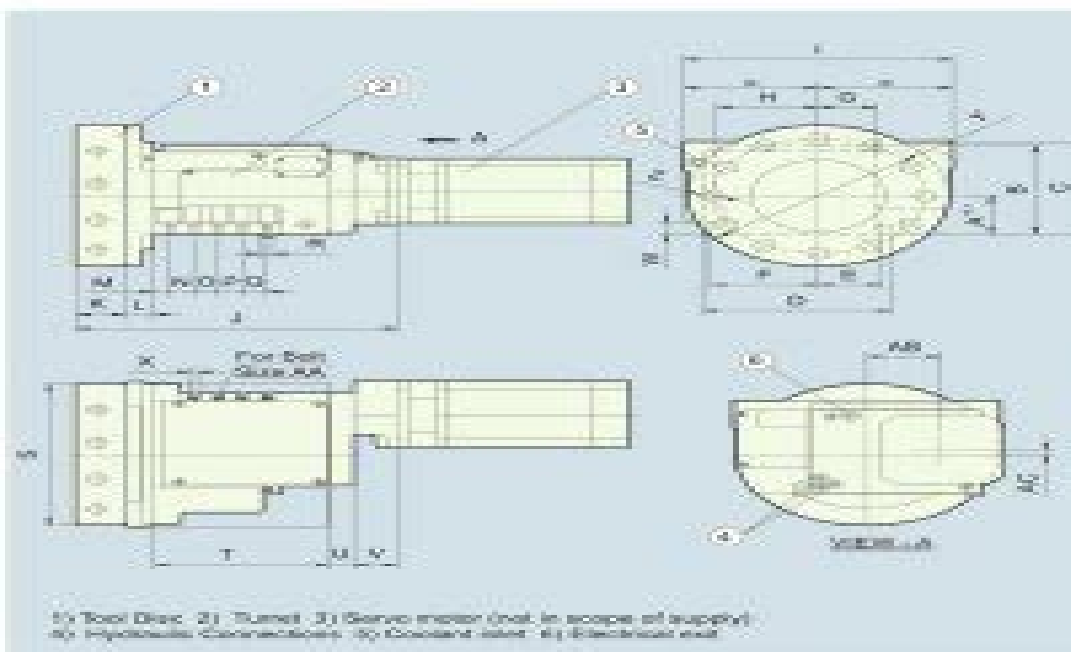




Main Features

- Single Servo motor for turret indexing and Live Tool Drive
- Hydraulic power for clamping ensures high rigidity during machining operations.
- Axial mounting of tools.
- Provision for supply of high pressure coolant from centre of turret.



	SMT-100A	SMT-80A
A	125	100
B	272	230
C	285	243
D	325	284
E	110	90
F	180	150
G	100	80
H	170	142
I	424	378
J	524	558
K	70	70
L	40	40
M	24	22
N	40	38
O	40	38
P	40	38
Q	40	38
R	38	30
S	422	368
T	290	244
U	50	35
V	60	60
W	25	25
X	10	11
Y	340	300
Z	VDI 40	VDI 30
AA	M12	M10
AB	125	100
AC	20	12

Specifications

		SMT-100A	SMT-80A
Turret Center Height	mm	125	100
No of Stations		8/12	8/12
Inertia of transportable masses	kgm ²	0.2	1.8
Turret Indexing Time (for next station)	sec	0.16	0.14
Time for next partial step (Without acceleration and braking)	sec	0.05	0.04
Turret Clamp time	sec	0.1	0.1
Turret De-clamp Time	sec	0.1	0.1
Indexing Frequency	min-1	10	20
Hydraulic Pressure	kg/cm ²	50	50
Clamping force	kpf	4,050	2,300
Turret weight (Without Tool Disc, Motor)	kg	130	110
Servo Motor D. 0.5kw			
Fanuc		G3	G2
Siemens		1FT6060	1FT6064

Hydraulic Turret Electrical Control Manual

Clifford Lane



Hydraulic Turret Electrical Control Manual:

Enjoying the Song of Appearance: An Emotional Symphony within **Hydraulic Turret Electrical Control Manual**

In a world consumed by displays and the ceaseless chatter of quick communication, the melodic beauty and psychological symphony produced by the prepared term usually diminish in to the back ground, eclipsed by the persistent noise and distractions that permeate our lives. However, located within the pages of **Hydraulic Turret Electrical Control Manual** a marvelous fictional treasure full of fresh feelings, lies an immersive symphony waiting to be embraced. Constructed by a wonderful musician of language, that fascinating masterpiece conducts visitors on an emotional trip, skillfully unraveling the hidden tunes and profound affect resonating within each cautiously crafted phrase. Within the depths of the touching analysis, we will explore the book is central harmonies, analyze its enthralling writing model, and submit ourselves to the profound resonance that echoes in the depths of readers souls.

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