

# Mazda BT-50 2006-2015 Workshop Manual

## MECHANICAL [WL-3]

### CYLINDER BLOCK DISASSEMBLY (M) [WL-3]

1. Disassemble in the order shown in the figure.



1. Connecting rod cap (See 01-10A-15 Connecting Rod Cap Disassembly Note.)	2. Piston (See 01-10A-15 Piston, Connecting Rod Disassembly Note.)
3. Lower connecting rod bearing (See 01-10A-15 Piston, Connecting Rod Disassembly Note.)	4. Upper connecting rod bearing (See 01-10A-15 Piston, Connecting Rod Disassembly Note.)
5. Piston pin (See 01-10A-15 Piston Pin Disassembly Note.)	6. Piston pin cap (See 01-10A-15 Piston Pin Disassembly Note.)
7. Piston pin cap (See 01-10A-15 Piston Pin Disassembly Note.)	8. Piston pin cap (See 01-10A-15 Piston Pin Disassembly Note.)
9. Piston pin cap (See 01-10A-15 Piston Pin Disassembly Note.)	10. Piston pin cap (See 01-10A-15 Piston Pin Disassembly Note.)

### Connecting Rod Cap Disassembly

1. Before removing the connecting rod cap, inspect the connecting rod side clearance. (See 01-10A-27 CONNECTING ROD INSPECTION [WL-3].)

### Piston, Connecting Rod Disassembly Note

1. Before removing the connecting rod, inspect the connecting rod side clearance. (See 01-10A-27 CONNECTING ROD INSPECTION [WL-3].)
2. Inspect the piston and connecting rod. (See 01-10A-28 PISTON AND CONNECTING ROD INSPECTION [WL-3].)

01-10A-15

## MECHANICAL [WL-3]

### Timing Gear Cover Disassembly Note

1. Remove the timing gear cover using a separator bar.

2. Remove the oil seal using a separator bar with a rag.

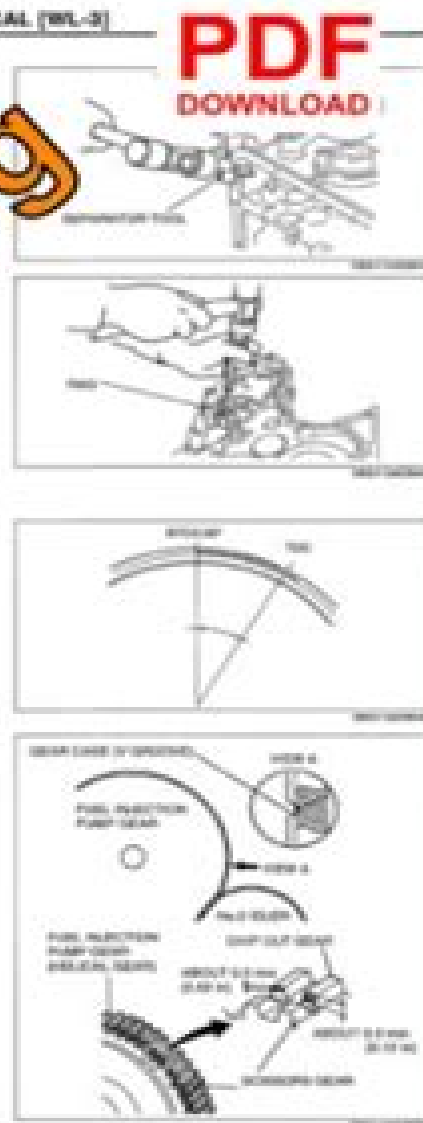
### Injection Pump Gear Disassembly Note

1. Set the No. 1 cylinder to TDC of compression.
2. Rotate the flywheel ring gear from TDC to approximately 30° BTDC (about 10 teeth on the gear).

3. Verify that the end face (V groove) of the timing gear case and the slip out gear of the fuel injection pump gear are aligned.

#### Note

- If the slip out gear is hard to feed, move the fuel injection pump gear clockwise and forth, then check the slip out gear.



01-10A-12

# Mazda Bt50 Service Manual

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A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Haynes Manuals text.

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and every task from changing a bulb to rebuilding the gearbox is described in full Besides detailed coverage of maintenance and repairs this manual includes advice on rustproofing cosmetic tuning and mechanical tuning Rod's manual was prepared with the assistance of Mazda and it applies to all 1.6 litre models built between 1989 and 1995 Most of the manual is relevant to later 1.6 litre models too      **Chilton's Mazda Trucks 1987-93 Repair Manual** Chilton Book Company,1999 The Total Car Care series continues to lead all other do it yourself automotive repair manuals This series offers do it yourselfers of all levels TOTAL maintenance service and repair information in an easy to use format Each manual covers all makes format Each manual covers all makes and models unless otherwise indicated Based on actual teardowns Simple step by step procedures for engine overhaul chassis electrical drive train suspension steering and more Trouble codes Electronic engine controls      *Workshop Manual for Mazda 1500, 1800 Series* W. H. Davies,1973-01-01      **Workshop Manual Mazda 618** Tōyō Kōgyō Kabushiki Kaisha,1972      **Mazda Miata 1800** Rod Grainger,Pete Shoemark,2000 Following the success and critical acclaim of Veloce's original manual for the MX 5 1.6 Miata 1.6 in USA we've once again got our hands oily to bring the reader a new manual on the 1.8 model Just like its predecessor this new book is phenomenally detailed covering the car from front bumper to rear tailpipe in an informative helpful and easy to understand manner Every detail of important repair and maintenance jobs is covered including how to overcome problems without resorting to special tools packed with step by step photographs and useful line drawings No owner can afford to be without his unique manual

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