

Tap Drill

STI TAP SIZE	ALUMINUM				TAP DRILL SIZE
	TAP DRILL SIZE	DECIMAL EQUIV. OF TAP DRILL (INCHES)	MINOR DIA. LIMITS (AFTER TAPPING)		
			MIN.	MAX.	
4 - 40	#31	.1200	.116	.121	#31
5 - 40	#30	.1285	.128	.133	#29
6 - 32	#25	.1495	.144	.150	#25
6 - 40	#26	.1470	.144	.149	#25
8 - 32	#17	.1730	.170	.176	#16
10- 24	$\frac{13}{64}$.2031	.199	.205	#5
10 - 32	#7	.2010	.196	.202	$\frac{13}{64}$
12 - 24	#2	.2210	.221	.227	#1
$\frac{1}{4}$ - 20	$\frac{17}{64}$.2656	.261	.267	$\frac{17}{64}$
$\frac{1}{4}$ - 28	G	.2610	.257	.264	$\frac{17}{64}$
$\frac{5}{16}$ - 18	Q	.3320	.328	.334	Q
$\frac{5}{16}$ - 24	$\frac{21}{64}$.3281	.323	.330	Q
$\frac{3}{8}$ - 16	X	.3970	.390	.398	X
$\frac{3}{8}$ - 24	$\frac{25}{64}$.3906	.385	.392	$\frac{25}{64}$
$\frac{7}{16}$ - 14	$\frac{29}{64}$.4531	.453	.463	$\frac{15}{32}$
$\frac{7}{16}$ - 20	$\frac{29}{64}$.4531	.450	.458	$\frac{29}{64}$
$\frac{1}{2}$ - 13	$\frac{33}{64}$.5156	.515	.525	$\frac{17}{32}$
$\frac{1}{2}$ - 20	$\frac{33}{64}$.5156	.513	.522	$\frac{33}{64}$

Helicoil Tap Guide

Sebastian Brünink

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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