

2. heat exchangers

Shell and Tube Exchangers

A heat exchanger is a device in which two fluids flow against the opposite sides of a solid boundary wall which separates them while permitting heat to pass from the hot to the cold fluid. Of the various types of heat exchangers the shell and tube type is the most widely used in oil refineries and chemical plants. It consists of a number of tubes enclosed in an outer circular shell. One fluid flows inside the tubes and the other fluid flows outside them. This discussion will be confined to applications in which one fluid flows inside the tube and the other flows outside perpendicular to it.

The fluids considered here are those which do not change state—that is, all of the heat transferred goes into changing the temperature of

the fluid. The term *fluid* includes both liquids and gases. Units in which one oil gives up its heat to preheat another oil are known as exchangers and those in which oils are cooled by means of water are known as coolers. The following discussion applies to both.

Construction

In heat exchanger design it is desirable to place the maximum number of tubes in the enclosing shell. Basically, a shell and tube heat exchanger consists of (1) a tube bundle which is circular in cross section and contains many closely spaced tubes, (2) a hollow shell which encloses the tube bundle and (3) baffles equally spaced along the tube length which have segmental cutouts at the opposite sides of successive baffles to cause flow back and forth across the tube bundle.

The simplest type of construction for a shell and tube heat exchanger is known as the fixed tube sheet type (Figures 2-1 and 2-2). In this type of unit the distance between the tube bundle and the inside circumference of the shell is at a minimum. The construction is simple, because the tube bundle is welded to the shell.

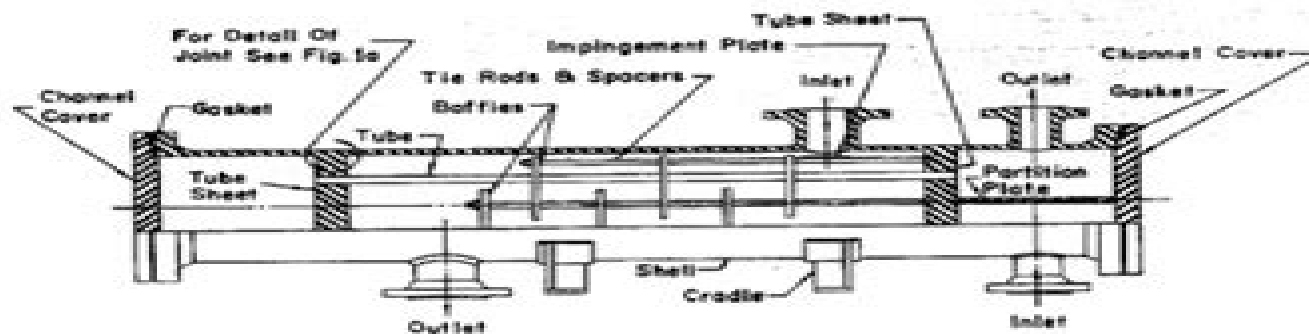



Figure 2-1. Fixed tubesheet exchanger.

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transfer, HEDH, ICHMT**



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Table of Contents Heat Exchanger Design Handbook

1. Understanding the eBook Heat Exchanger Design Handbook
 - The Rise of Digital Reading Heat Exchanger Design Handbook
 - Advantages of eBooks Over Traditional Books
2. Identifying Heat Exchanger Design Handbook
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Heat Exchanger Design Handbook
 - User-Friendly Interface
4. Exploring eBook Recommendations from Heat Exchanger Design Handbook
 - Personalized Recommendations
 - Heat Exchanger Design Handbook User Reviews and Ratings
 - Heat Exchanger Design Handbook and Bestseller Lists
5. Accessing Heat Exchanger Design Handbook Free and Paid eBooks
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 - Heat Exchanger Design Handbook eBook Subscription Services

- Heat Exchanger Design Handbook Budget-Friendly Options
- 6. Navigating Heat Exchanger Design Handbook eBook Formats
 - ePub, PDF, MOBI, and More
 - Heat Exchanger Design Handbook Compatibility with Devices
 - Heat Exchanger Design Handbook Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Heat Exchanger Design Handbook
 - Highlighting and Note-Taking Heat Exchanger Design Handbook
 - Interactive Elements Heat Exchanger Design Handbook
- 8. Staying Engaged with Heat Exchanger Design Handbook
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Heat Exchanger Design Handbook
- 9. Balancing eBooks and Physical Books Heat Exchanger Design Handbook
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Heat Exchanger Design Handbook
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Heat Exchanger Design Handbook
 - Setting Reading Goals Heat Exchanger Design Handbook
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Heat Exchanger Design Handbook
 - Fact-Checking eBook Content of Heat Exchanger Design Handbook
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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