



Fig. 140—Wiring diagram for all models with "C" prefix to tractor serial number. Refer to page 2 of this manual for serial number location. For tractors with "A" or "B" prefix to tractor serial number, refer to Fig. 161.

other field coil terminal is connected to armature terminal through the regulator. Specifications are as follows:

Voltage Regulator:	
Opening voltage:	
50° F.	14.9-15.5
68° F.	14.7-15.3
86° F.	14.5-15.1
104° F.	14.3-14.9
Armature-to-core air gap	0.053

Max. output (hot) @ 1350 RPM and 15 volts 22
Renew brushes if shorter than 13/32-inch
Min. brush spring tension

piece being attracted by the field coil. A lever attached to the moveable pole piece engages the drive gear pinion with the flywheel ring gear. When the moveable pole piece is fully seated, it opens the field coil grounding contacts which applies full field power for normal starting motor operation.

Service specifications are as follows:
C5NF-11001-B—C7NF-11001-B—D1NN-11001-A Starting Motor
Brush spring tension (min.

with new brushes) 40 oz.
Min. brush length 1/4-inch
Commutator min. diameter 1.46 inches
Max. armature shaft end play .. 0.058
Max. armature shaft runout 0.005

No-load test:
Volts 12
Amps 70
RPM 6000-9500

Loaded test (with warm engine):
Amps 150-200
Engine RPM 150-200

C5NF-11001-A, C6NF-11001-A or C7NF-11001-A Starting Motor
Brush spring tension (min.

with new brushes) 40 oz.
Min. brush length 1/4-inch
Commutator min. diameter 1.46 inches
Max. armature shaft end play .. 0.048
Max. armature shaft runout 0.005

No-load test:
Volts 12
Amps 60
RPM 5220-9440

Loaded test (with warm engine):
Amps 225-275
Engine RPM 150-200

Diesel Starting Motor

173. Most diesel engines are equipped with a Ford 5 inch diameter starting motor and relay assembly. Closing the starter energizes the solenoid; movement of the solenoid plunger engages the drive pinion and closes a two-stage switch. If the teeth of the drive pinion butt against teeth on flywheel, only the first stage of the switch is closed which will allow current to flow to one field coil. This will provide enough power to turn starter

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