

# TRANSMISSION ASSEMBLIES

## CLUTCH

The master clutch assembly is composed of two dry, single-plate clutches, one for the tractor transmission drive and the other for the power-take-off drive.

The unit is controlled by one single pedal which, during the first part of its travel, disengages the main clutch (transmission) and in the following one, the power-take-off, but only when this attachment is directly driven by the engine (independent power-take-off).

The three diagrams of Fig. 82 illustrate, respectively:

a) the clutch engaged; b) the main clutch disengaged; c) clutch completely disengaged.

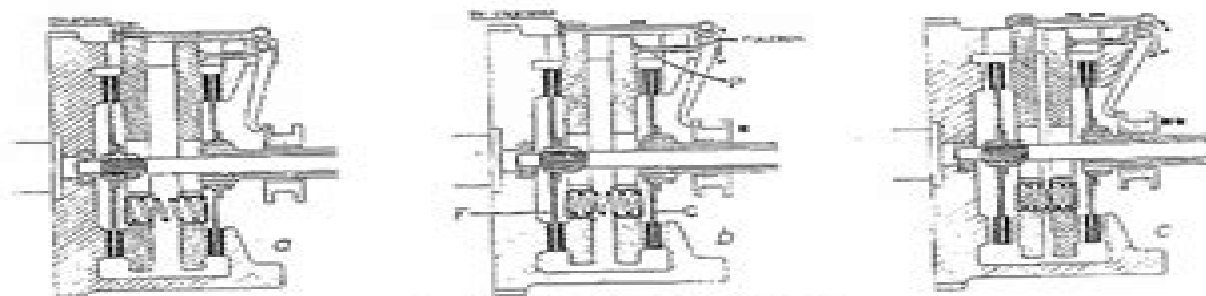


Fig. 82. - Clutch functional diagram.

a - engaged clutch.

b - main clutch, disengaged.

c - clutch, completely disengaged.

F = Power take-off driven plate - C = Gearbox driven plate - P = Lever points.

B

### Removal and stripping of clutch.

Removing the clutch assembly from tractor:

#### Parts to be removed.

The batteries.

The exhaust pipe.

The engine, with the front axle (Fig. 83).

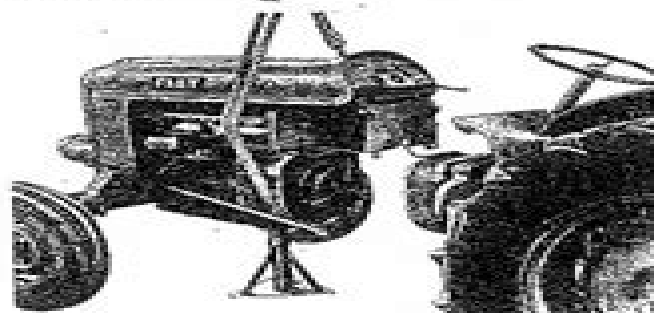


Fig. 83. - Removal of engine, with front axle.

### Operations and cautions.

Disconnect the following components:

— the hydraulic pump oil lines, the steering shaft lever longitudinal tie-rod, the board from the battery support and this support from the gearbox case, the accelerator pedal tie-rod from the transmission shaft; the electric cables central connection;

— fit two wooden wedges on the front axle, attach the engine assembly to a lift and place the gearbox case on a stand;

— remove the screws assembling the engine to the gearbox and facilitate the removal by actuating the clutch pedal.

**Note.** - To pull the flywheel inner pilot bearing use tool A 619022.

# Fiat 411r Workshop Manual

**John Harold Haynes, John Charles  
Larminie**



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